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~AUTODATE

50 Wash, Magnaflux, Inspect 100%, Demagnetize

Operation Step Detail Operation: 50

Step Operation / Step Description

WASH, MAGNA-FLUX, INSPECT 100%, DEMAGNETIZE

- 1 Place lift tray onto cart
- 2 Place parts into tub
- 3 Place tub into lift tray
- 4 Hoist lift tray to conveyor rollers
- 5 Push tray into washer and close door
- 6 Set wash timer to 2 minutes
- 7 Set rinse timer to 40 seconds
- 8 Set dry timer to 2 minutes

*NOTE: WHEN RINSE CYCLE BEGINS, PLACE MANUAL DOOR SWITCH TO "UP"
POSITION SO THAT DOOR WILL OPEN IMMEDIATELY AT CYCLE END

- 9 Remove tub