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~AUTODATE

- 10 Place 2000 pieces in a pan length-wise
- 11 Place pan in coil
- 12 Spray enough 1500 AMP wet solution to soak all 2000 parts
- 13 Let pan drain
- 14 Lay parts on a rag and let dry
- 15 Visually inspect parts in booth 100% for cracks
- 16 Any and all parts with cracks are to be scrapped
- 17 Run acceptable parts through coil 100% to demagnetize

Operation Tool Detail**Operation: 50**

Tool Number	Tooling Description
Std	Magna-Flux Machine

Operation Procedure Notes**Operation: 50**

Description

PROCESS RECORD - HEAT TREAT SPECIFICATION

MATERIAL & SPECIFICATION: .08/.20