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~AUTODATE

55 Black Oxide For Identification
To MRP Crib #29

Operation Step Detail Operation: 55

BLACK OXIDE

- 1 Rack Parts onto standard stacking mesh baskets.
- 2 Hoist Basket onto Loading Cart
- 3 Start and Run Complete Cycle
Must put in Acid
Bump Cycle
- 4 Dip Parts in Soluble Oil
- 5 Unload Parts Carefully - Do Not Mar or Remove Color

[Click Here To Display Detail](#)

Note: Black Oxide Color for Identification.

PROCESS CONTROL INSPECTION RECORD THIS RECORD MUST STAY WITH THE PRODUCTION ORDER AT ALL TIMES			Revision Date: 27-Jun-02			Processed by:				
Part No:		Part Name: Trig Con 700 7 700SS 7SS		C/F Rifle			Date: 8/14/2006			
Operation No: 55		Operation: Black Oxide For Identification						Work Center:		
Prod. Qty:		Prod. Order #:		Operator			Setup Inspected by & Date:			
Gage Description and Characteristic		Gage Number	Gage Frequency	1st Shift	2nd Shift	3rd Shift	Remarks, Causes, Action Taken, Etc.			