

CONFIDENTIAL

Remington Arms Company Inc.  
RESEARCH & DEVELOPMENT TECHNICAL CENTER  
315 WEST RING ROAD

Method:

- Check each rifle for the presence of the proof stamp(s) – do not shoot unless the stamp(s) are present.
- Check each rifle for headspace
- Draw ammunition from stores – See test manager for ammo types to be used for this test.
- Each tester to have five rifles for test at any given time.
- The muzzle of each rifle will be inserted into the shooting port and the rifle placed securely in the test jack before the rifle is loaded.
- Load the four rounds into the rifle, one in the chamber and three in the magazine, do not shoot single shot by hand-feeding single rounds into the chamber.
- Push the safe to the “fire” position, be sure that the barrel is far enough within the port hole so that the muzzle will stay in the port when the rifle recoils. If there is any question, re-adjust the jack into a better position.
- With the lid on the belly protector closed, fire the first round in the chamber, listen for any off-sounds, and be alert for any other unusual behavior.
- Open the bolt; eject the spent round, note any extraction or ejection problems.
- Close the bolt to load the first round from the magazine into the chamber, note any feeding or stemming problems.
- Continue to fire the remaining rounds in the magazine until the last round is fired.
- Push the Safety to “On Safe” position, the safety will be pushed to the fire position at the start of every four round trial and will be pushed to the On Safe position at the end of every four round trial. Repetitive action of the safety lever on the trigger assembly side-plate needs to be determined.
- After firing twenty rounds (1 box of ammo) the rifle will be checked carefully for the presence of any live ammunition and if empty will be removed from the test jack and placed in the cooling rack. The safety will be in the “On Safe” position and the bolt will be unlocked and fully open at all times. Compressed air may be used, if necessary to cool the inside of the chamber area if the rifle is excessively hot from firing.
- All malfunctions will be recorded on the data sheets.

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TLW 0683

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Subject to Protective Order - Williams v. Remington

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