

CONFIDENTIAL

Remington Arms Company Inc.  
RESEARCH & DEVELOPMENT TECHNICAL CENTER  
315 WEST RING ROAD

- Any malfunctions noted or other unusual items of note.

**TLW0683R - Extended Function & Endurance:**

This Extended Function & Endurance test will be shot to determine an estimate of the product's expected malfunction rate over an extended period of shooting. For purposes of definition, a component failure will be one that prevents (or could prevent) the firearm from functioning as intended. These are failures that can be fixed relatively easily by the simple replacement of a part such as could be done by the gun owner using only simple household tools. System failures are defined as failures of a major nature, the extent of which would require specialized tooling or methods to repair not normally available to the average gun owner. Such a repair would be most likely made by a qualified gunsmith or by return to the factory.

This Extended Function & Endurance Test will be shot in the Remington test jacks (heavy configuration). The covers on the "belly-protectors" will be down and in-place for each test shot. Careful monitoring of each test gun is essential to evaluate the malfunction rate for each firearm.

Each rifle will be shot no more than 20 rounds before being put aside for cooling. Compressed air applied to the inside of the chamber will be an acceptable method to assist in the cool-down process.

The test will be performed according to Remington's standard endurance test procedures for centerfire rifle. Rounds for this test will be shot according to the attached schedule.

Records all instances of malfunctions and failures, and replace parts when they become unserviceable noting the round level when they were replaced.

After every 100 rounds one live round will be extracted and ejected from the chamber to check on live round ejection. The ejected round will then be re-inserted into the chamber and fired to help keep the endurance round count accurate.

**Method:**

- Disassemble, thoroughly clean, lubricate per the design team's instructions, and re-assemble. Record headspace for each.
- Fire each test firearm in accordance with the firing procedure (number of rounds, firing cycle) specified by engineering and the test plan.
- Before commencing design acceptance testing, calibrate, adjust, or re-build the shooting jacks, if necessary.

J.R. Snedeker  
TLW 0683

Page 32 of 50  
Remington Confidential

05/24/06  
Revision # 1.3

Subject to Protective Order - Williams v. Remington

BARBER - 5.30.060002780

ETE00001389