

CONFIDENTIAL

## Remington Arms Company Inc.

RESEARCH & DEVELOPMENT TECHNICAL CENTER  
315 WEST RING ROAD

- Allow the firearm to completely recover in the shooting jack between each shot and do not lean or "stiff arm" the firearm while shooting the gun.
- All ammunition is to be functioned through the magazine - no "single shot" hand feeding permitted.
- Allow the rifle to cool between cycles. One cycle is 20 rounds fired. The use of forced air to accelerate cooling of the barrels between firing trials is permitted. The air should be directed from the chamber toward the muzzle to prevent it from washing the lubricant from the firearm's action.
- Cycle the safety from fire to safe every 4 rounds, from Safe to Fire at the start of the four round cycle and from Fire to Safe at the end of the 4 round cycle.
- After 500 rounds, disassemble, inspect, clean and lubricate the entire mechanism and take all required measurements.
- The Standard Remington Jacks (using the heavy configuration) are to be used for this test.

Data Required:

- Rifle serial number
- Tester's name
- The Test Jack Identification
- TLW#
- Date of actual testing
- Headspace after the 500 round intervals.
- Malfunctions per ammo type, breakage, and replacement parts used.
- Any failure that requires the gun to be removed from testing completely.
- Notify management of any unusual events or malfunctions immediately.
- Any firing of the firearm without the trigger being pulled.
- Record ammunition lot code information as it is used throughout the test.

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Revision # 1.3

Subject to Protective Order - Williams v. Remington

BARBER - 5.30.060002782

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