

CONFIDENTIAL

Remington Arms Company Inc.

RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD

- Minimum sear lift is 0.006".

Data Required:

- Rifle Serial number
- Record Sear/Trigger Engagement
- Record Sear Lift

TLW0683F - Measure Trigger Pull Forces:

Trigger pull (force and displacement required to manually operate the trigger)

Method:

- Trigger pull is to be performed to the SAAMI standard; horizontal pull at the center of the finger radius of the trigger using the Test Lab apparatus designed for taking this measurement.
- Use the 1-10 lb. Chatillon Force digital force gauge or the Dvorak Force Measurement System.
- Force is measured parallel to the bore with the stock assembled to the action.
- Three pulls are to be taken on each sample rifle and the results averaged.
- The average force for the three trials must be between 4.0 lb. and 5.5 lb.

Data Required:

- Rifle Serial number
- All three data points for each trial rifle
- The average of the three measurements for each sample rifle.

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Subject to Protective Order - Williams v. Remington

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