

CONFIDENTIAL

Remington Arms Company Inc.
RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD

FIREARMS MEASUREMENTS -:**TLW0683K - Chamber cast :**

Use the .300 Win. Mag chamber drawing
LB-506 for reference.

Method:

- Make chamber cast using standard procedure
- Use the 30" optical comparator
- Measure the following dimensions:

.300 Win. Mag.

- .514/.516
- .4916/.4901
- 25° Angle -
- .3421/.3441
- .3407/.3427

Data Required:

- Rifle serial numbers
- Record dimensions requested above.

Cerrosafe™ Procedure:

Note that Cerrosafe™ has some unique features that make it suitable for making chamber casts. During the first 30 minutes of cooling Cerrosafe™ shrinks making removal from a rifle chamber easier. After about

J.R.Snedeker
TLW 0683

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Subject to Protective Order - Williams v. Remington

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