# Changes from last report in bold.

## **ROUND RECEIVERS (CONT)**

- G.Sietsema Review process to deburr receivers.
  - EH Will try electro-chemical deburr (electro-polish) proposal received 9-15-05.
    Estimated 95 parts/hour and \$400,000 capital. Next step for project by 10-21-05.
    Need \$7,500 for more tooling to test. On hold.
  - High Energy samples not feasible.
  - o Almoo is looking at a heavy porous media to test by 11-29-05. 1st test failed. 2nd test 12-15-05 looks favorable. Will test with longer cycle time by 1-16-06 with larger tub.
  - Developing brush deburr process reviewed 12-7-05. Samples sent to Weiler 12-15-05 to receive back 1-15-06. Weiler tech report Remington by 1-15-06.

## **STOCKS**

- ➤ <u>J.Mead</u> -Coordinate upgrading all stock drawings and PPI with E-Town. Wood stocks by 10-31-05. Working on standardizing inletting by 1-30-06 Tom Powers.
- > <u>S.Perniciaro</u> -Need to establish plan to work with HS to get in good stocks in a timely manner. Project turned over to Ed Owers to complete. Bob Orf will review a new gage design with Joe Diliberto to send to HS. By 1-15-06

#### **OTHER**

- <u>D.Shumway</u> Status of easy to use system to access Process records. <u>Process reviewed</u> with Production and approved. C.Vallabhaneni to set up priority list of operations and determine timing and resources.
- <u>G.Sietsema</u>— Salts bleeding out of barrel sets. Tested in production with "No-Bleed". Problem with too much oil dripping from components
  - Testing cleaner from WinTech. Initials results good. Large test completed \$30-05.
  - Install No-Bleed and cleaner in color line by 12-10-05. ON HOLD
- ➤ J.Mead Design new grip cap with the ability to have different inserts used; e.g., Ducks Unlimited, RMEF, etc. By 12-20-05.

#### **CUSTOM SHOP**

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