

CONFIDENTIAL

Remington Arms Company Inc.

RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD

- With the action held firmly in a horizontal position pre-load the sear in the downward position using a small screwdriver and with a dial indicator zeroed on the top of the sear, gently rotate the Safety to the "On-Safe" position.
- Record the amount of vertical movement of the sear.
- Minimum sear lift is 0.006" .

Data Required:

- Rifle Serial number
- Record Sear/Trigger Engagement
- Record Sear Lift

TLW0683F - Measure Trigger Pull Forces:

Trigger pull (force and displacement required to manually operate the trigger)

Method:

- Trigger pull is to be performed to the SAAMI standard; horizontal pull at the center of the finger radius of the trigger using the Test Lab apparatus designed for taking this measurement.
- Use the 1-10 lb. Chatillion Force digital force gauge or the spring scale method.
- Force is measured parallel to the bore with the stock assembled to the action.
- Three pulls are to be taken on each sample rifle and the results averaged.
- The average force for the three trials must be between 4.0 lb. and 5.5 lb.
- Note That: In addition to either the Chatillion Force Gauge or the Spring Scale method of measuring the trigger pull force, the Dvorak Trigger Measuring System will also be used to gather data on trigger pulls.

Data Required:

- Rifle Serial number
- All three data points for each trial rifle
- The average of the three measurements for each sample rifle.
- Dvorak trigger pull force vs. time curves (3 per rifle tested.)

TLW0683G - Measure Safe On/Off Forces:J.R. Snedeker
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