

CONFIDENTIAL

Remington Arms Company Inc.
RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD

- Record all malfunctions.
- Record damage noted during inspection
- Record all necessary maintenance actions performed

TLW0683V - Cold Function Test:

This test evaluates the effect of extreme low temperatures on the functioning performance of the firearms. Shoot the firearm from inside the environmental test cabinet in the long range.

Method:

- Condition the firearm and 100 rounds of ammunition of climatic chamber for at least 6 hours at a temperature of -20 degrees F.
- Test each firearm within the chamber as follows:
- Fire 20 rounds of ammunition. Wait 2 hours and repeat until all 100 rounds have been fired.
- Do not perform maintenance during the 100 round cycle.
- Cycle the safety from fire to safe every 5 rounds.
- After 100 rounds have been fired through the firearm, remove the firearm from the conditioning chamber, disassemble, thoroughly inspect, clean and lubricate

Data Required:

- Record temperature and exposure times
- Record all malfunctions.
- Record damage noted during inspection
- Record all necessary maintenance actions performed

TLW0683AF - Thermal Cycle Test:

This test evaluates the effects of large temperature changes due to expansion and contraction differentials of metallic and non-metallic components used in the Model 710. The sample rifle will be alternately cycled between a temperature of 120°F. and -40°F. for at least 3 complete cycles, brought back to

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TLW 0683

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Subject to Protective Order - Williams v. Remington

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