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Remington Arms Company Inc.

RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD
ELIZABETHTOWN, KY 42701

- Over travel (spec. is .20 .025 in.)
 - Avg. = .021 in.
 - Std. Dev. = .002
 - 6 Guns Measured Out of Spec. All .001" or less under Min. Spec.
- Headspace
 - As Rec'd Avg. = Min. +.002"
 - After 1 Proof Rd. -- Avg. = Min. + .003"
 - Growth = .001"
- SAAMI Jar-Off, Drop Rotation (6 guns: 3 of each cal. chosen at random)
 - All 6 Guns Passed
 - Dropped with scopes mounted (Used std. Screws)
 - · Set fire controls to process minimums

> TRIGGER PULL

4.0 lbs.

➤ ENGAGEMENT:

0.020 in.

- Extended SAAMI Jar-Off (same 6 guns) For Information Only
 - 3 Guns Passed all Drops
 - 3 guns fired at 48" BbL horizontal with barrel down
 - o Dropped with scopes mounted (Used std. Screws)
 - Set fire controls to process minimums

TRIGGER PULL:

4.0 lbs.

ENGAGEMENT:

0.020 in.

- 100 Rd. Jack Fen. Test (9 guns)
 - Shot with scopes mounted on 8 guns, 9th gun had no scope mounted
 - Used special mount screws provided (tempered screws)
 - Used Loctite 222MS and torqued screws to 15 20 in. lb.
 - o Fired 100 rds/gun heavy shooting jacks (ammo types noted on sheets)
 - Fired five .30-06 Cal. and four .270 Win. Cal. guns
 - No Malfunctions 0 % in 900 rds. of shooting
 - Paid special attention to fire control function and feel No Issues
 - Cycled Safety from Fire to Safe every feeding cycle No Issues
 - Checked Scope mount screws for tightness after firing 100 rds/gun
 - No Loosening of screws
 - Removed and inspected screws after firing
 - No Issues

April: '02 – M:710 Testing – "Holeless" Connector and Tempered Scope Mount Screw Test; R & D Technical Center Project No. 241230; TLW 0822 file: C::Program:Files:TCDE:CrackerLoaderREM:REMEmail:rawblob:20060120103807A00009995.doc

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