

First Article Inspection -Mayfield Results

Part Number
Part Name

94657
FRONT SIGHT RAMP

Drawing #
Rev. Level

B-28510
33

Vendor
Date Received
Lot #

ILION
3/21/00
SAMPLES

SAMPLES							Average	Min	Max	
#	Feature Name	#1	#2	#3	#4	#5				
1	.227-.231	0.23	0.227	0.229	0.229	0.229	0.2288	0.2270	0.2300	Gage pin
2	.141-.149	0.143	0.143	0.142	0.143	0.143	0.1428	0.1420	0.1430	Gage pin
3	.387-.389	0.388	0.388	0.388	0.388	0.387	0.3878	0.3870	0.3880	caliper
4	.123 +/- .0025	0.125	0.125	0.124	0.123	0.123	0.1240	0.1230	0.1250	caliper/gage pin
5	no material cert						n/a	n/a	n/a	
6	cosmetic non-conf	A	A	A	A	A	A	A	A	Visual
7	.342-.348	0.3400	0.3420	0.3415	0.3415	0.3415	0.3413	0.3400	0.3420	caliper
8	.252-.258	0.25	0.252	0.2515	0.2515	0.2515	0.2513	0.2500	0.2520	caliper
9							#DIV/0!	0.0000	0.0000	
10							#DIV/0!	0.0000	0.0000	
11							#DIV/0!	0.0000	0.0000	
12							#DIV/0!	0.0000	0.0000	
13							#DIV/0!	0.0000	0.0000	
14							#DIV/0!	0.0000	0.0000	
15							#DIV/0!	0.0000	0.0000	
16							#DIV/0!	0.0000	0.0000	
17							#DIV/0!	0.0000	0.0000	
18							#DIV/0!	0.0000	0.0000	
19							#DIV/0!	0.0000	0.0000	
20							#DIV/0!	0.0000	0.0000	
21							#DIV/0!	0.0000	0.0000	
22							#DIV/0!	0.0000	0.0000	
23							#DIV/0!	0.0000	0.0000	
24							#DIV/0!	0.0000	0.0000	
25							#DIV/0!	0.0000	0.0000	
26							#DIV/0!	0.0000	0.0000	
27							#DIV/0!	0.0000	0.0000	
28							#DIV/0!	0.0000	0.0000	
29							#DIV/0!	0.0000	0.0000	
30							#DIV/0!	0.0000	0.0000	

Approved By
Rejected By

J. Holmes

Date
Date

4/6/12/00

Revised By: M. Goelmboski
Revision Date: 2/14/00

FirstArticleInspection

ET05993