

First Article Inspection -Mayfield Results

Part Number
Part Name

201224
LOCK PLUNGER

Drawing #
Rev. Level

C-201224
0

Vendor
Date Received
Lot #

ILION
3/20/00
SAMPLES

BLANK #201223

SAMPLES							Averag	Min	Max	
#	Feature Name	#1	#2	#2	#4	#5				
1	.139 +/- .001	0.1390	0.1385	0.1385	0.1390	0.1385	0.1387	0.1385	0.1390	Caliper
2	.060 +/- .002	0.0610	0.0600	0.0610	0.0600	0.0600	0.0604	0.0600	0.0610	Caliper
3	.160 +/- .003	0.1640	0.1640	0.1640	0.1630	0.1640	0.1638	0.1630	0.1640	Comp
4	.094 +/- .005	0.0910	0.0930	0.0920	0.0920	0.0920	0.0920	0.0910	0.0930	Comp
5	.015 Radius	A	A	A	A	A	A	A	A	Comp
6	.005 X 45 DEG	A	A	A	A	A	A	A	A	Comp
7	(R15N) 88-92	89.00	89.90	89.70	89.90	89.70	89.80	89.70	89.90	Rockwell
8	Black oxide	A	A	A	A	A	A	A	A	Visual
9	Cosmetic	A	A	A	A	A	A	A	A	Visual
10							#DIV/0!	0.0000	0.0000	
11							#DIV/0!	0.0000	0.0000	
12							#DIV/0!	0.0000	0.0000	
13							#DIV/0!	0.0000	0.0000	
14							#DIV/0!	0.0000	0.0000	
15							#DIV/0!	0.0000	0.0000	
16							#DIV/0!	0.0000	0.0000	
17							#DIV/0!	0.0000	0.0000	
18							#DIV/0!	0.0000	0.0000	
19							#DIV/0!	0.0000	0.0000	
20							#DIV/0!	0.0000	0.0000	
21							#DIV/0!	0.0000	0.0000	
22							#DIV/0!	0.0000	0.0000	
23							#DIV/0!	0.0000	0.0000	
24							#DIV/0!	0.0000	0.0000	
25							#DIV/0!	0.0000	0.0000	
26							#DIV/0!	0.0000	0.0000	
27							#DIV/0!	0.0000	0.0000	
28							#DIV/0!	0.0000	0.0000	
29							#DIV/0!	0.0000	0.0000	
30							#DIV/0!	0.0000	0.0000	

Approved By
Rejected By

DONNA GREER

Date
Date

4-5-00

Revised By: M. Goelmboski
Revision Date: 2/14/00

FirstArticleInspection

ET06009