

NEW RECEIVER INSERT\HANSON 100.job: Histogram 6 - X

Part Program NEW RECEIVER INSERT
 Description HANSON 100
 Feature name FRONT RIVET
 Feature number 00900
 NOM -0.2970 UTL -0.2950 LTL -0.2990
 Lot Size 100
 Mean -0.2987 Std Dev 0.0003
 Mean+3S -0.2979 Mean-3S -0.2996
 Skew 0.5206 Kurtosis -0.1104
 Minimum -0.2993 Maximum -0.2980
 Range 0.0013 Avg Range 0.0005

	Number	Percent
Acceptable Parts	82	82.0
Defectives		
Lower	18	18.0
Defectives		
Upper	0	0.0
Defectives		
Total	18	18.0

	Deviation Method	Range Method
QU	13.67	7.36
QL	0.92	0.50

Cp 2.51 Cpk 0.39

ET06033