

NEW RECEIVER INSERT\HANSON 100.job: Histogram 6 - DI

Part Program NEW RECEIVER INSERT  
 Description HANSON 100  
 Feature name FRONT RIVET  
 Feature number 00900  
 NOM 0.0975 UTL 0.0990 LTL 0.0960  
 Lot Size 100  
 Mean 0.0976 Std Dev 0.0001  
 Mean+3S 0.0978 Mean-3S 0.0974  
 Skew -1.8848 Kurtosis 9.3257  
 Minimum 0.0972 Maximum 0.0977  
 Range 0.0005 Avg Range 0.0001

|                  | Number | Percent |
|------------------|--------|---------|
| Acceptable Parts | 100    | 100.0   |
| Defectives Lower | 0      | 0.0     |
| Defectives Upper | 0      | 0.0     |
| Defectives Total | 0      | 0.0     |

|    | Deviation Method | Range Method |
|----|------------------|--------------|
| QU | 22.17            | 13.20        |
| QL | 23.95            | 14.26        |

Cp 7.66 Cpk 7.35

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