

710 RECEIVER\RECEIVER-20PC.job: Histogram 12 - Y

Part Program 710 RECEIVER
Description RECEIVER-20PC
Feature name SCOPE SCREW 1
Feature number 1
NOM -5.4100 UTL -5.4060 LTL -5.4140
Lot Size 19
Mean -5.4081 Std Dev 0.0022
Mean+3S -5.4014 Mean-3S -5.4148
Skew 0.8820 Kurtosis 0.5259
Minimum -5.4113 Maximum -5.4025
Range 0.0089 Avg Range 0.0049

	Number	Percent
Acceptable Parts	16	84.2
Defectives Lower	0	0.0
Defectives Upper	3	15.8
Defectives Total	3	15.8

	Deviation Method	Range Method
QU	0.93	0.43
QL	2.63	1.20

ET06197