

710 RECEIVER\RECEIVER-20PC.job: Histogram 12 - PS

Part Program 710 RECEIVER
Description RECEIVER-20PC
Feature name SCOPE SCREW 1
Feature number 1
NOM 0.0000 UTL 0.0052 LTL -0.0040
Lot Size 19
Mean 0.0096 Std Dev 0.0063
Mean+3S 0.0286 Mean-3S -0.0094
Skew 1.1919 Kurtosis 0.9625
Minimum 0.0012 Maximum 0.0259
Range 0.0247 Avg Range 0.0130

	Number	Percent
Acceptable Parts	4	21.1
Defectives Lower	0	0.0
Defectives Upper	15	78.9
Defectives Total	15	78.9

	Deviation Method	Range Method
QU	-0.70	-0.34
QL	2.15	1.05

ET06199