

710 RECEIVER\RECEIVER-20PC.job: Histogram 13 - Y

Part Program 710 RECEIVER
 Description RECEIVER-20PC
 Feature name SCOPE SCREW 2
 Feature number 2
 NOM -4.6600 UTL -4.6560 LTL -4.6640
 Lot Size 19
 Mean -4.6577 Std Dev 0.0024
 Mean+3S -4.6506 Mean-3S -4.6648
 Skew 0.6677 Kurtosis -0.1163
 Minimum -4.6614 Maximum -4.6522
 Range 0.0092 Avg Range 0.0051

	Number	Percent
Acceptable Parts	15	78.9
Defectives Lower	0	0.0
Defectives Upper	4	21.1
Defectives Total	4	21.1

	Deviation Method	Range Method
QU	0.71	0.33
QL	2.66	1.24

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