

710 RECEIVER\RECEIVER-20PC.job: Histogram 14 - Y

Part Program 710 RECEIVER
Description RECEIVER-20PC
Feature name SCOPE SCREW 3
Feature number 3
NOM -2.2000 UTL -2.1960 LTL -2.2040
Lot Size 19
Mean -2.1983 Std Dev 0.0025
Mean+3S -2.1908 Mean-3S -2.2058
Skew 0.4492 Kurtosis -0.0063
Minimum -2.2032 Maximum -2.1927
Range 0.0105 Avg Range 0.0052

	Number	Percent
Acceptable Parts	16	84.2
Defectives Lower	0	0.0
Defectives Upper	3	15.8
Defectives Total	3	15.8

	Deviation Method	Range Method
QU	0.92	0.44
QL	2.28	1.11

ET06203