

710 RECEIVER\RECEIVER-20PC.job: Histogram 14 - Z

Part Program 710 RECEIVER
Description RECEIVER-20PC
Feature name SCOPE SCREW 3

Feature number 3

NOM 0.0000 UTL 0.0040 LTL -0.0040

Lot Size 19

Mean	0.0021	Std Dev	0.0053
Mean+3S	0.0180	Mean-3S	-0.0139
Skew	-0.8003	Kurtosis	1.1723
Minimum	-0.0124	Maximum	0.0110
Range	0.0234	Avg Range	0.0113

	Number	Percent
Acceptable Parts	10	52.6
Defectives Lower	2	10.5
Defectives Upper	7	36.8
Defectives Total	9	47.4

	Deviation Method	Range Method
QU	0.36	0.17
QL	1.14	0.54

ET06204