

710 RECEIVER\RECEIVER-20PC.job: Histogram 14 - PS

Part Program 710 RECEIVER  
 Description RECEIVER-20PC  
 Feature name SCOPE SCREW 3  
 Feature number 3  
 NOM 0.0000 UTL 0.0051 LTL -0.0040  
 Lot Size 19  
 Mean 0.0103 Std Dev 0.0075  
 Mean+3S 0.0328 Mean-3S -0.0122  
 Skew 1.0674 Kurtosis 0.2273  
 Minimum 0.0020 Maximum 0.0273  
 Range 0.0253 Avg Range 0.0160

	Number	Percent
Acceptable Parts	5	26.3
Defectives Lower	0	0.0
Defectives Upper	14	73.7
Defectives Total	14	73.7

	Deviation Method	Range Method
QU	-0.69	-0.33
QL	1.90	0.89

ET06206