

710 RECEIVER\RECEIVER-20PC.job: Histogram 15 - Y

Part Program 710 RECEIVER
Description RECEIVER-20PC
Feature name SCOPE SCREW 4

Feature number 4

NOM -1.4500 UTL -1.4460 LTL -1.4540

Lot Size 19

Mean	-1.4482	Std Dev	0.0024
Mean+3S	-1.4409	Mean-3S	-1.4555
Skew	0.7486	Kurtosis	0.5569
Minimum	-1.4525	Maximum	-1.4420
Range	0.0105	Avg Range	0.0049

	Number	Percent
Acceptable Parts	16	84.2
Defectives Lower	0	0.0
Defectives Upper	3	15.8
Defectives Total	3	15.8

	Deviation Method	Range Method
QU	0.91	0.45
QL	2.39	1.18

ET06207