

710 RECEIVER\RECEIVER-20PC.job: Histogram 15 - Z

Part Program 710 RECEIVER  
 Description RECEIVER-20PC  
 Feature name SCOPE SCREW 4  
 Feature number 4  
 NOM 0.0000 UTL 0.0040 LTL -0.0040  
 Lot Size 19  
 Mean 0.0023 Std Dev 0.0054  
 Mean+3S 0.0185 Mean-3S -0.0140  
 Skew -0.9405 Kurtosis 1.1949  
 Minimum -0.0127 Maximum 0.0102  
 Range 0.0229 Avg Range 0.0122

	Number	Percent
Acceptable Parts	9	47.4
Defectives Lower	2	10.5
Defectives Upper	8	42.1
Defectives Total	10	52.6

	Deviation Method	Range Method
QU	0.32	0.14
QL	1.15	0.51

ET06208