

710 RECEIVER\RECEIVER-20PC.job: Histogram 15 - PS

Part Program	710 RECEIVER		
Description	RECEIVER-20PC		
Feature name	SCOPE SCREW 4		
Feature number	4		
NOM 0.0000	UTL 0.0056	LTL -0.0040	
Lot Size	19		
Mean	0.0105	Std Dev	0.0077
Mean+3S	0.0336	Mean-3S	-0.0125
Skew	0.8477	Kurtosis	-0.2130
Minimum	0.0012	Maximum	0.0274
Range	0.0262	Avg Range	0.0172

	Number	Percent
Acceptable Parts	7	36.8
Defectives Lower	0	0.0
Defectives Upper	12	63.2
Defectives Total	12	63.2

	Deviation Method	Range Method
QU	-0.65	-0.29
QL	1.89	0.85

ET06210