

Part Program: BoltPlug
Inspector: Administrator

Date/Time: 08/08/2000 07:59:27
CMM: CMM1

HEIGHT OF DATUM-C SURFACE

#1

TYPE: LINE

NAME: DATUM C LINE

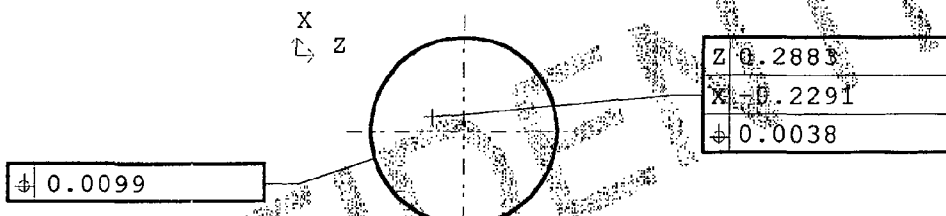
	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Z	-0.0068	0.0000	0.0050	0.0050	-0.0068	-0.0018

#2

TYPE: I.D.

NAME: SAFETY PLUNGER HOLE

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Z	0.2883	0.2900	0.0050	0.0050	-0.0017	--
X	-0.2291	-0.2300	0.0050	0.0050	0.0009	+
DI	0.1429	0.1420	0.0010	0.0010	0.0009	++
PS			0.0080		0.0038	++

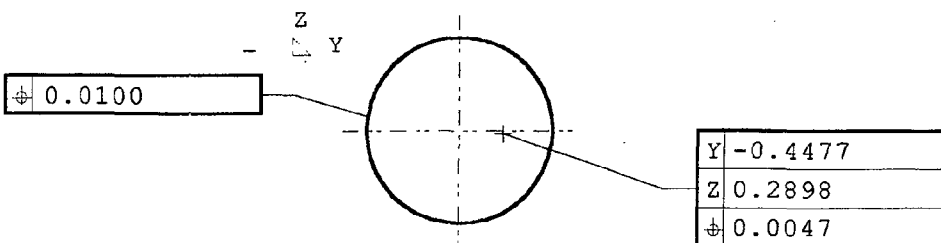


#3

TYPE: I.D.

NAME: LOCK TUMBLER HOLE

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Y	-0.4477	-0.4500	0.0050	0.0050	0.0023	++
Z	0.2898	0.2900	0.0050	0.0050	-0.0002	-
DI	0.2499	0.2480	0.0010	0.0010	0.0019	0.0009
PS			0.0080		0.0047	++



DEPTH OF TUMBLER HOLE FROM DATUMS ABC

#4

TYPE: POINT

NAME: TUMBLER_HOLE_DEPTH

ET06297

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
X	0.2222	0.2200	0.0050	0.0050	0.0022	++

CONFIDENTIAL 83

ET06298

Confidential - Subject to Protective Order
Williams v. Remington