

2

Part Program: BoltPlug
Inspector: Administrator

Date/Time: 08/08/2000 07:52:14
CMM: CMM1

HEIGHT OF DATUM-C SURFACE

#1

TYPE: LINE

NAME: DATUM_C_LINE

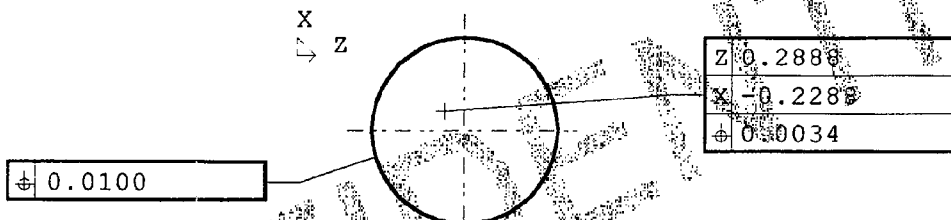
	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Z	-0.0058	0.0000	0.0050	0.0050	-0.0058	-0.0008

#2

TYPE: I.D.

NAME: SAFETY PLUNGER HOLE

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Z	0.2888	0.2900	0.0050	0.0050	-0.0012	-
X	-0.2288	-0.2300	0.0050	0.0050	0.0012	+
DI	0.1431	0.1420	0.0010	0.0010	0.0011	0.0001
PS			0.0080		0.0034	++

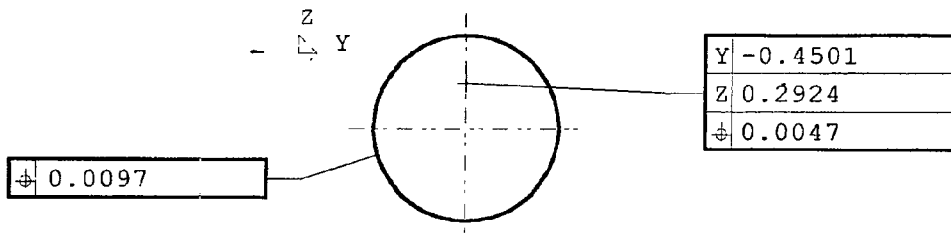


#3

TYPE: I.D.

NAME: LOCK TUMBLER HOLE

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Y	-0.4501	-0.4500	0.0050	0.0050	-0.0001	-
Z	0.2924	0.2900	0.0050	0.0050	0.0024	++
DI	0.2487	0.2480	0.0010	0.0010	0.0007	+++
PS			0.0080		0.0047	++



DEPTH OF TUMBLER HOLE FROM DATUMS ABC

#4

TYPE: POINT

NAME: TUMBLER_HOLE_DEPTH

ET06301

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
X	0.2275	0.2200	0.0050	0.0050	0.0075	0.0025

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ET06302

Confidential - Subject to Protective Order
Williams v. Remington