

First Article Inspection -Mayfield Results

Part Number
Part Name

F300408
SAFETY

Drawing #
Rev. Level

D-300408
16

Vendor
Date Received
Lot #

SQUARE STAMPING
4/24/00
SAMPLES (5)

SAMPLES							Average	Min	Max	
#	Feature Name	#1	#2	#3	#4	#5				
1	.1260 +/- .0005	A	A	A	A	A	A	A	A	gage pin
2	.255 +/- .005	0.2520	0.2530	0.2530	0.2530	0.2520	0.2526	0.2520	0.2530	caliper
3	.030 R	A	A	A	A	A	A	A	A	comp
4	.050 R	A	A	A	A	A	A	A	A	comp
5	.090 +/- .005	0.0860	0.0860	0.0860	0.0860	0.0860	0.0860	0.0860	0.0860	comp
6	.132 +/- .001	A	A	A	A	A	A	A	A	comp
7	0.125	A	A	A	A	A	A	A	A	comp
8	.080 +/- .005	0.082	0.082	0.080	0.081	0.081	0.081	0.080	0.082	gage pin
9	.200 +/- .005	0.200	0.200	0.200	0.200	0.200	0.200	0.200	0.200	gage pin
10	.100 +/- .005 (2)	0.100	0.100	0.100	0.100	0.100	0.100	0.100	0.100	comp
11	.368 +/- .005	0.385	0.378	0.377	0.383	0.380	0.381	0.377	0.385	comp
12	.030 R	A	A	A	A	A	A	A	A	comp
13	.136 +/- .005	0.136	0.136	0.138	0.138	0.137	0.1370	0.1360	0.1380	comp
14	.350 +/- .005	0.368	0.367	0.366	0.366	0.366	0.3666	0.3660	0.3680	comp
15	.080 R	A	A	A	A	A	A	A	A	comp
16	.040 R	A	A	A	A	A	A	A	A	comp
17	.125R	A	A	A	A	A	A	A	A	comp
18	.100 R	A	A	A	A	A	A	A	A	comp
19	.225 +/- .005	0.228	0.228	0.228	0.229	0.23	0.2286	0.2280	0.2300	
20	.080 R	A	A	A	A	A	A	A	A	comp
21	Die Roll Edge	A	A	A	A	A	A	A	A	visual
22	Profile	R	R	R	R	R	R	R	R	comp
23	.605 +/- .005	0.608	0.614	0.617	0.61	0.615	0.6128	0.6080	0.6170	comp
24							#DIV/0!	0.0000	0.0000	
25							#DIV/0!	0.0000	0.0000	
26							#DIV/0!	0.0000	0.0000	
27							#DIV/0!	0.0000	0.0000	
28							#DIV/0!	0.0000	0.0000	
29							#DIV/0!	0.0000	0.0000	
30							#DIV/0!	0.0000	0.0000	

Approved By
Rejected By

Date
Date

Revised By: M. Goelmboski
Revision Date: 2/14/00

710-300408

ET06361