

First Article Inspection -Mayfield Results

Part Number
Part Name

F-300455
SAFETY BLANK

Drawing #
Rev. Level

D-300408
16

Vendor
Date Received
Lot #

SQUARE STAMPING
4/24/00
SAMPLES (5)

SECOND-FIRST ARTICLE

SAMPLES							Average	Min	Max	
#	Feature Name	#1	#2	#3	#4	#5				
1	.1260 +/- .0005	A	A	A	A	A	A	A	A	gage pin
2	.255 +/- .005	0.2580	0.2580	0.2570	0.2590	0.2570	0.2578	0.2570	0.2590	caliper
3	.030 R	0.032	0.032	0.033	0.029	0.03	A	A	A	comp
4	.050 R	0.044	0.043	0.055	0.050	0.043	A	A	A	comp
5	.090 +/- .005	0.0920	0.0910	0.0890	0.0880	0.0890	0.0898	0.0880	0.0920	comp
6	.132 +/- .001	A	A	A	A	A	A	A	A	comp
7	0.125	A	A	A	A	A	A	A	A	comp
8	.080 +/- .005	A	A	A	A	A	A	A	A	gage pin
9	.200 +/- .005	0.200	0.201	0.200	0.200	0.200	0.200	0.200	0.201	gage pin
10	.100 +/- .005 (2)	0.100	0.102	0.100	0.100	0.100	0.100	0.100	0.102	comp
11	.368 +/- .005	0.368	0.365	0.363	0.372	0.371	0.368	0.363	0.372	comp
12	.030 R	A	A	A	A	A	A	A	A	comp
13	.136 +/- .005	0.129	0.135	0.138	0.136	0.135	0.136	0.1290	0.1380	comp
14	.350 +/- .005	0.349	0.351	0.354	0.348	0.349	0.3502	0.3480	0.3540	comp
15	.080 R	A	A	A	A	A	A	A	A	comp
16	.040 R	A	A	A	A	A	A	A	A	comp
17	.125R	A	A	A	A	A	A	A	A	comp
18	.100 R	A	A	A	A	A	A	A	A	comp
19	.225 +/- .005	0.226	0.227	0.225	0.227	0.229	0.2268	0.2250	0.2290	comp
20	.080 R	A	A	A	A	A	A	A	A	comp
21	Die Roll Edge	A	A	A	A	A	A	A	A	visual
22	Profile	R	R	R	R	R	R	R	R	comp
23	.605 +/- .005	0.611	0.613	0.605	0.609	0.618	0.6112	0.6050	0.6180	comp
24	.050 +/- .002	0.080	0.080	0.080	0.080	0.080	0.0800	0.0800	0.0800	micro
25	.050 R	A	A	A	A	A	A	A	A	comp
26	88-92 R15N						#DIV/0!	0.0000	0.0000	rockwell
27							#DIV/0!	0.0000	0.0000	
28							#DIV/0!	0.0000	0.0000	
29							#DIV/0!	0.0000	0.0000	
30							#DIV/0!	0.0000	0.0000	

Approved By
Rejected By

JOHN STAIRS

Date
Date

6/2/00

Revised By: M. Goelmboski
Revision Date: 2/14/00

710-300455

ET06389