

First Article Inspection -Mayfield Results

Part Number
Part Name

F-300464
SEAR RETAINING PIN

Drawing #
Rev. Level

B-300464
J

Vendor
Date Received
Lot #

AUTOMATIC SWISS
9/4/00
500 samples

save as 300464-C

SAMPLES							Average	Min	Max	
#	Feature Name	#1	#2	#3	#4	#5				
1	R15N 88-92	89.9	91.7	90.1	91.1	90.4		90.64	89.9	91.7 rockwell
2	.200 +/- .005	0.199	0.199	0.199	0.199	0.199		0.199	0.199	0.199 comp
3	.035 +/- .005	0.037	0.036	0.037	0.036	0.036		0.036	0.036	0.037 comp
4	.119 +/- .001	0.1195	0.1195	0.1195	0.1194	0.1194		0.119	0.119	0.120 comp
5	.124 +/- .001	0.1235	0.1236	0.1239	0.1234	0.1234		0.1236	0.1234	0.1238 comp
6	.550 +/- .005	0.549	0.548	0.550	0.549	0.548		0.549	0.548	0.550 comp
7	.610 +/- .005	0.610	0.611	0.610	0.609	0.609		0.610	0.609	0.611 comp
8	.020 +/- .005	0.0189	0.0198	0.0195	0.0194	0.0201		0.0195	0.0189	0.0201 comp
9	.040 +/- .005	0.041	0.041	0.042	0.041	0.041		0.041	0.041	0.042 comp
10	R .010	A	A	A	A	A		A	A	A comp
11	.015 X 45 Deg	0.015	0.015	0.015	0.015	0.015		0.015	0.015	0.015 comp
12		A	A	A	A	A		A	A	A comp
13	Go/nogo gage	A	A	A	R	R			0.0000	0.0000 pin gage
14								#DIV/0!	0.0000	0.0000
15								#DIV/0!	0.0000	0.0000
16								#DIV/0!	0.0000	0.0000
17								#DIV/0!	0.0000	0.0000
18								#DIV/0!	0.0000	0.0000
19								#DIV/0!	0.0000	0.0000
20								#DIV/0!	0.0000	0.0000
21								#DIV/0!	0.0000	0.0000
22								#DIV/0!	0.0000	0.0000
23								#DIV/0!	0.0000	0.0000
24								#DIV/0!	0.0000	0.0000
25								#DIV/0!	0.0000	0.0000
26								#DIV/0!	0.0000	0.0000
27								#DIV/0!	0.0000	0.0000
28								#DIV/0!	0.0000	0.0000
29								#DIV/0!	0.0000	0.0000
30								#DIV/0!	0.0000	0.0000

Approved By
Rejected By

Donna Greer

Date
Date

9/4/00

Revised By: M. Goelmboski
Revision Date: 2/14/00

710-300464-C

ET06396