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Part Name:	sear safety cam	
Drawing Num:	C-300501	NOTE- Dimension identifiers will be provided on the prints supplied by engineering & the CAD group.
TLW Number:	1383	
Revision Level:		INSTRUCTIONS:
Vendor:		1. STAMP ALL PARTS WITH AN I.D. NUMBER AND CHANGE I.D. AT TOP OF PAGE CORRESPONDINGLY.
Requisition #:		2. TAG PARTS ONLY IF STAMPING IS NOT POSSIBLE.
Material:		3. ENTER FEATURE DESCRIPTIONS WHEN POSSIBLE. (OPTIONAL)
Hardness:		4. WHEN COMPLETE. RETURN ALL PARTS TO ENGINEER IN ORIGINAL SHIPPING CARTON (IF POSSIBLE) AND DRAWING WITH IDENTIFIERS.
Metallurgist:		
Engineer:	Mike Kearney	INSPECTOR NOTES:
Inspected by:	Steve Wade	
Date:	1/28/03	
Reviewed by:		
Date:		

identifier	feature description	DIM	plus	minus	A-41	A-42	A-43	A-44	A-45	A-46	AVG	STDEV	Method
A	DISTANCE	1.226	0.002	0.002	1.225	1.223	1.224	1.227	1.225	1.224	1.225	0.0014	MV
B	DEGREE	27.00	0.50	0.50	27.02	26.96	27.08	27.08	27.17	27.07	27.063	0.0700	MV
C											#DIV/0!	#DIV/0!	
D											#DIV/0!	#DIV/0!	
E											#DIV/0!	#DIV/0!	
F											#DIV/0!	#DIV/0!	
G											#DIV/0!	#DIV/0!	
H											#DIV/0!	#DIV/0!	
I											#DIV/0!	#DIV/0!	
J											#DIV/0!	#DIV/0!	
K											#DIV/0!	#DIV/0!	
L											#DIV/0!	#DIV/0!	
M											#DIV/0!	#DIV/0!	
N											#DIV/0!	#DIV/0!	
O											#DIV/0!	#DIV/0!	
P											#DIV/0!	#DIV/0!	
Q											#DIV/0!	#DIV/0!	
R											#DIV/0!	#DIV/0!	
S											#DIV/0!	#DIV/0!	
T											#DIV/0!	#DIV/0!	
U											#DIV/0!	#DIV/0!	
V											#DIV/0!	#DIV/0!	
W											#DIV/0!	#DIV/0!	
X											#DIV/0!	#DIV/0!	
Y											#DIV/0!	#DIV/0!	
Z											#DIV/0!	#DIV/0!	

Part Name:	side plates	
Drawing Num:	C-300333 & 2E-300327	NOTE- Dimension identifiers will be provided on the prints supplied by engineering & the CAD group.
TLW Number:	1383	
Revision Level:		INSTRUCTIONS:
Vendor:		1. STAMP ALL PARTS WITH AN I.D. NUMBER AND CHANGE I.D. AT TOP OF PAGE CORRESPONDINGLY.
Requisition #:		2. TAG PARTS ONLY IF STAMPING IS NOT POSSIBLE.
Material:		3. ENTER FEATURE DESCRIPTIONS WHEN POSSIBLE. (OPTIONAL)
Hardness:		4. WHEN COMPLETE, RETURN ALL PARTS TO ENGINEER IN ORIGINAL SHIPPING CARTON (IF POSSIBLE) AND DRAWING WITH IDENTIFIERS.
Metalurgist:		
Engineer:	Mike Keeney	INSPECTOR NOTES:
Inspected by:	Steve Wade	
Date:	1/29/03	
Reviewed by:		
Date:		

identifier	feature description	DIM	plus	minus	A-41	A-42	A-43	A-44	A-45	A-46	AVG	STDEV	Method
A	I.D. (medal side)	0.1260	0.0005	0.0005	0.1260	0.1265	0.1260	0.1260	0.1260	0.1260	0.126	0.0002	PIN
A	I.D. (plastic side)	0.1220	0.0015	0.0015	0.1235	0.1235	0.1230	0.1230	0.1230	0.1235	0.123	0.0003	PIN
A	I.D. (through both holes)	0.1260	0.0000	0.0040	0.1235	0.1235	0.1230	0.1230	0.1230	0.1235	0.126	0.0002	PIN
B	I.D. (medal side)	0.1260	0.0005	0.0005	0.1260	0.1260	0.1260	0.1260	0.1260	0.1265	0.126	0.0003	PIN
B	I.D. (plastic side)	0.1220	0.0015	0.0015	0.1235	0.1230	0.1235	0.1230	0.1230	0.1235	0.123	0.0003	PIN
B	I.D. (through both holes)	0.1260	0.0000	0.0040	0.1235	0.1230	0.1235	0.1230	0.1230	0.1235	0.126	0.0003	PIN
C	I.D. (medal side)	0.126	0.0005	0.0005	0.1255	0.1265	0.1260	0.1260	0.1260	0.1260	0.124	0.0004	PIN
C	I.D. (plastic side)	0.1220	0.0015	0.0015	0.1245	0.1240	0.1235	0.1235	0.1235	0.1235	0.124	0.0004	PIN
C	I.D. (through both holes)	0.126	0.0000	0.0040	0.1245	0.1240	0.1235	0.1235	0.1235	0.1235	1.043	0.0000	CAL
D	O.D.	1.043	0.005	0.005	1.0425	1.0425	1.0425	1.0425	1.0425	1.0425	#DIV/0!	#DIV/0!	
K											#DIV/0!	#DIV/0!	
L											#DIV/0!	#DIV/0!	
M											#DIV/0!	#DIV/0!	
N											#DIV/0!	#DIV/0!	
O											#DIV/0!	#DIV/0!	
P											#DIV/0!	#DIV/0!	
Q											#DIV/0!	#DIV/0!	
R											#DIV/0!	#DIV/0!	
S											#DIV/0!	#DIV/0!	
T											#DIV/0!	#DIV/0!	
U											#DIV/0!	#DIV/0!	
V											#DIV/0!	#DIV/0!	
W											#DIV/0!	#DIV/0!	
X											#DIV/0!	#DIV/0!	
Y											#DIV/0!	#DIV/0!	
Z											#DIV/0!	#DIV/0!	

Inspection Report

2/9/2004

Part Name:	trigger	NOTE- Dimension identifiers will be provided on the prints supplied by engineering & the CAD group.									
Drawing Num:	D-300483										
TLW Number:	1383										
Revision Level:		INSTRUCTIONS:									
Vendor:		1. STAMP ALL PARTS WITH AN I.D. NUMBER AND CHANGE I.D. AT TOP OF PAGE CORRESPONDINGLY.									
Requisition #:		2. TAG PARTS ONLY IF STAMPING IS NOT POSSIBLE.									
Material:		3. ENTER FEATURE DESCRIPTIONS WHEN POSSIBLE. (OPTIONAL)									
Hardness:		4. WHEN COMPLETE, RETURN ALL PARTS TO ENGINEER IN ORIGINAL SHIPPING CARTON (IF POSSIBLE) AND DRAWING WITH IDENTIFIERS.									
Metallurgist:		INSPECTOR NOTES:									
Engineer:	Mike Keeney										
Inspected by:	Steve Wade										
Date:	1/29/03										
Reviewed by:											
Date:											

Identifier	feature description	DIM	plus	minus	A-41	A-42	A-43	A-44	A-45	A-46	AVG	STDEV	Method
A	I.D.	0.1259	0.0005	0.0005	.1260-	.1260-	.1260-	.1255+	.1260-	.1260-	#DIV/0!	#DIV/0!	PIN
B											#DIV/0!	#DIV/0!	
C											#DIV/0!	#DIV/0!	
D											#DIV/0!	#DIV/0!	
E											#DIV/0!	#DIV/0!	
F											#DIV/0!	#DIV/0!	
G											#DIV/0!	#DIV/0!	
H											#DIV/0!	#DIV/0!	
I											#DIV/0!	#DIV/0!	
J											#DIV/0!	#DIV/0!	
K											#DIV/0!	#DIV/0!	
L											#DIV/0!	#DIV/0!	
M											#DIV/0!	#DIV/0!	
N											#DIV/0!	#DIV/0!	
O											#DIV/0!	#DIV/0!	
P											#DIV/0!	#DIV/0!	
Q											#DIV/0!	#DIV/0!	
R											#DIV/0!	#DIV/0!	
S											#DIV/0!	#DIV/0!	
T											#DIV/0!	#DIV/0!	
U											#DIV/0!	#DIV/0!	
V											#DIV/0!	#DIV/0!	
W											#DIV/0!	#DIV/0!	
X											#DIV/0!	#DIV/0!	
Y											#DIV/0!	#DIV/0!	
Z											#DIV/0!	#DIV/0!	