	TLW /3 03
	Project No. 24/3/4
S.A.A.M.I. JAR-OFF, DROP & ROTAT	ION TEST
ROTATION TEST	
Firecontrol No. A-46 Firecontrol Type: STANDARD Ory Cycles/Rounds Completed: Stock Type SYN Engagement at Start (1) .0204 (2) .0208 (3) .021 Average Engagement at End (1) .0205 (2) .0209 (3) .0204 Average Model No. M/7/0 Serial No. 2/149/55 Origger Pull at Start of Test (1) 40 (2) 425 (3) 425 (4) Average Trigger Pull at Start of Test: 4.05 Std. Dev. of Trigger Full at End of Test (1) 40 (2) 40 (3) 40 (4) Average Trigger Pull at End of Test: 4.05 Std. Dev. of Trigger Anditional Notes and Comments For additional details on the proper procedures to be used for ANSI/SAAMI Z299.5-1990 SAAMI Specifications for Standard Rotation Test: Rest Firearm on the Butt end and allow Fire Primed Case to verify after each drop Fire Primed Case to verify "Rotation Test" (safety in "Safe" position) - one drawn to the Iss System installed - The Firearms with the ISS system installed - The Firearms with the ISS system installed - The Firearms with the ISS system installed - The Firearm System Inst	this Test Procedure refer to: Tester Initials: Tester Initials:
ISS system in the unlocked position for both orientation	
Orientation ISS Unlocked	Comments
Firearm Vertical, Drop so left side of Stock is Up: Pass Fail Firearm Vertical, Drop so right side of Stock is Up: Pass Fail	
Notes: (continue on back of sheet if necessary)	
	Tester's Initials
	Page 2 of 3 Z101\DROPTEST_REV5.DOC

S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST AR-OFF TEST irecontrol NoA46 Firecontrol Type:STANDARD		TLW 130_3
AR-OFF TEST irecontrol No. A46 Firecontrol Type: STANDADD Date: I-6 = 9 Pry Cycles/Rounds Completed: Stock Type SVN pagement at Start (1), 02-5 (2), 0209 (3), 0204 Average ,0206 pagement at End (1), 0203 (2), 0204 (3), 0205 Average ,0204 fodel No. M/7/0 Serial No. 2/149755 page Pull at Start of Test (1), 40 (2), 40 (3), 40 (4), 425 (5), 40 verage Trigger Pull at Start of Test: 405 Std. Dev. of Trigger Pull at Start of Test: 10, 40, 43 (3), 5046 (4), 4296 (5), 4870 verage Trigger Pull at End of Test: 405 Std. Dev. of Trigger Pull at End of Test: 75 (1), 427 (2), 4043 (3), 5046 (4), 4296 (5), 4870 verage Trigger Pull at End of Test: 405 Std. Dev. of Trigger Pull at End of Test: 75 (1), 427 (2), 4043 (3), 5046 (4), 4296 (5), 4870 verage Trigger Pull at End of Test: 405 Std. Dev. of Trigger Pull at End of Test: 75 (1), 427 (1)	•	Project No. <u>24/3/4</u>
Firecontrol No. A46 Firecontrol Type: STANBALD Date: I-6-04 Ty Cycles/Rounds Completed: Stock Type SVN Bagagement at Start (1) .0205 (2) .0209 (3) .0204 Average .0204 Bagagement at Start (1) .0203 (2) .0204 (3) .0205 Average .0204 Bagagement at Start of Test (1) .90 (2) .40 (3) .9005 Average .0204 Bagagement at Start of Test (1) .90 (2) .40 (3) .9005 Average .0204 Bagagement at Start of Test (1) .90 (2) .40 (3) .9005 Average .0204 Bagagement at Start of Test (1) .90 (2) .40 (3) .9005 Average .0204 Bagagement at Start of Test .10 .2005 Std. Dev. of Trigger Pull at Start of Test: .10 .9005 Bagagement at Start of Test .10 .9005 Std. Dev. of Trigger Pull at Start of Test: .10 .9005 Bagagement at Start of Test .10 .9005 Std. Dev. of Trigger Pull at Start of Test: .10 .9005 Barel Vertical, Muzzle Down: .10 .10 .10 .10 .10 .10 .10 .10 .10 .10	S.A.A.M.I. JAI	R-OFF, DROP & ROTATION TEST
Firecontrol No. A46 Firecontrol Type: STANDALD Date: I-6-04 Ty Cycles/Rounds Completed: Stock Type SVN Bagagement at Start (1), 0205 (2), 0209 (3), 0204 Average 10204 Bagagement at End (1), 0203 (2), 0209 (3), 0205 Average 10204 Bagagement at End (1), 0203 (2), 0209 (3), 0205 Average 10204 Bagagement at End (1), 0203 (2), 0209 (3), 0205 Average 10204 Bagagement at End (1), 0203 (2), 0209 (3), 0205 Average 10204 Bagagement at End (1), 0203 (2), 0209 (3), 0205 Average 10204 Bagagement at End (1), 0203 (2), 0209 (3), 0205 Average 10204 Bagagement at End (1), 0203 (2), 0209 (3), 0205 Bagagement at End (1), 0203 (2), 0209 (3), 0205 Bagagement at End (1), 0203 (2), 0209 Barrel Vertical, Muzzle Down: Pass Fail Barrel Horizontal, Bottom of Stock Up: Pass Fail	AR-OFF TEST	
ry Cycles/Rounds Completed: Stock Type SPAN ngagement at Start (1), 0205 (2), 0209 (3), 0209 Average 10204 ngagement at End (1), 0203 (2), 0209 (3), 0205 Average 10204 fodel No. M/7/0 Serial No. 21149755 rigger Pull at Start of Test (1) 40 (2) 40 (3) 40 (4) 425 (5) 40 verage Trigger Pull at Start of Test: 405 Std. Dev. of Trigger Pull at Start of Test: rigger Pull at End of Test: 405 Std. Dev. of Trigger Pull at End of Test: 405 Std. Dev. of Trigger Pull at End of Test: 75 Additional Notes and Comments Additional Notes and Comments For additional details on the proper procedures to be used for this Tester Initials: 75 Additional Notes and Comments For additional details on the proper procedures to be used for this Tester Initials: 75 Additional Notes and Comments For additional details on the proper procedures to be used for this Tester Initials: 75 Additional Notes and Comments For additional details on the proper procedures to be used for this Tester Initials: 75 Additional Notes and Comments For additional details on the proper procedures to be used for this Tester Initials: 75 Additional Notes and Comments For additional details on the proper procedures to be used for this Tester Initials: 75 Additional Notes and Comments For additional details on the proper procedures to be used for this Tester Initials: 75 Additional Notes and Comments For additional details on the proper procedures to be used for this Tester Initials: 75 Additional Notes and Comments For additional details on the proper procedures to be used for this Tester Initials: 75 Additional Notes and Comments I		recontrol Type: STANDARD Date: /-6-04
ngagement at Start (1), o 2 o 5 (2), o 2 o 9 (3), o 2 o 4 Average o 20 o 10 ngagement at End (1), o 2 o 3 (2), o 2 o 4 (3), o 2 o 5 Average o 20 o 4 (3), o 2 o 5 Average o 20 o 5 (4), o 2 o 5 (5), o 2 o 6 (6), o 2 o 6 (7), o 2 o 7 (7), o 2	ry Cycles/Rounds Completed:	Stock Type SVN
rigger Pull at Start of Test (1) 4.0 (2) 4.0 (3) 4.0 (4) 4.25 (5) 4.0 verage Trigger Pull at Start of Test: 4.05 Std. Dev. of Trigger Pull at Start of Test: rigger Pull at Start of Test: 4.05 Std. Dev. of Trigger Pull at Start of Test: rigger Pull at End of Test (1) 4.834 (2) 4.643 (3) 5.028 (4) 4.876 (5) 4.870 verage Trigger Pull at End of Test: 4.95 Std. Dev. of Trigger Pull at End of Test: 75 Additional Notes and Comments Additional Notes and Comments For additional details on the proper procedures to be used for this? est Procedure refer to: ANSL SAAM 2399.5-1990 SAAMI Specifications for Standard Jur-Off Test: 12 Jar-Off Test: 13 Jar-Off Test: 14 Jar-Off Test: 15 Jar-Off Test: 15 Jar-Off Test: 16 Jar-Off Test: 17 Jar-Off Test: 18 Jar-Off Test: 19 Jar-Off Jar-Off Test: 19 Jar-Off J	ngagement at Start (1), 0245 (2)	.0209 (3) .0204 Average .0206
rigger Pull at Start of Test (1) 4.0 (2) 4.0 (3) 4.0 (4) 4.25 (5) 4.0 verage Trigger Pull at Start of Test: 4.05 Std. Dev. of Trigger Pull at Start of Test: rigger Pull at End of Test: 4.05 Std. Dev. of Trigger Pull at Start of Test: rigger Pull at End of Test: 5.02 (4) 4.67 (5) 4.670 verage Trigger Pull at End of Test: 4.05 Std. Dev. of Trigger Pull at End of Test: Tester Initials: 75 / 8 L Additional Notes and Comments Additional Notes and Comments For additional details on the proper procedures to be used for this Test Procedure refer to: ANSL 7SAAMI 2299.5-1990 SAAMI Specifications for Sundard Jur Off Test: 12-inch drop onto 1" thick 85 Durometer (Shore A) Rubber Matt Argain reads to fire, Safe in "Fire" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds. After each drop, fire Primed Case to verify firearm will still function. 12 inch drop (safety in "Fire" position) - one drop per orientation. Note: for Firearms with the ISS system installed — The ISS will be set in the unlocked position for all six orientations of the Jar-Off Test Orientation ISS Unlocked Comments Barrel Vertical, Muzzle Up: Pass Fail Barrel Horizontal, Left side of Stock Up: Pass Fail Barrel Horizontal, Right side of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Down: Pass Fail Barrel Horizontal, Bottom of Stock Down: Pass Fail		
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rigger Pull at End of Test: (1) 4.834 (2) 4.643 (3) 5.028 (4) 4.876 (5) 4.870 verage Trigger Pull at End of Test: 7854 Std. Dev. of Trigger Pull at End of Test: Rester Initials: 75/16 Additional Notes and Comments Additional Notes and Comments For additional details on the proper procedures to be used for this Test Procedure refer to: ANSL SAAMI 229.5-1990 SAAMI Specifications for Standard Jur-Off Test: Jar-Off Test: 12 inch drop onto 1" thick 85 Durometer (Shore A) Rubber Matt Riggerin ready to Jiré, Safe in "Fire" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds. Affice each drop, fire Primed Case to verify firearm will still function. 12 inch drop (safety in "Fire" position) - one drop per orientation. Note: for Firearms with the ISS system installed — The ISS will be set in the unlocked position for all six orientations of the Jar-Off Test Orientation ISS Unlocked Comments Barrel Vertical, Muzzle Up: Pass Fail Barrel Horizontal, Left side of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Down: Pass Fail Barrel Horizontal, Bottom of Stock Down: Pass Fail Barrel Horizontal, Bottom of Stock Down: Pass Fail		
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12 inch drop (safety in "Fire" position) - one drop per orientation. Note: for Firearms with the ISS system installed – The ISS will be set in the unlocked position for all six orientations of the Jar-Off Test Orientation ISS Unlocked Comments Barrel Vertical, Muzzle Up: Pass Fail Barrel Horizontal, Left side of Stock Up: Pass Fail Barrel Horizontal, Right side of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Down: Pass Fail		
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Orientation ISS Unlocked Comments Barrel Vertical, Muzzle Up: Pass Fail Barrel Vertical, Muzzle Down: Pass Fail Barrel Horizontal, Left side of Stock Up: Pass Fail Barrel Horizontal, Right side of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Down: Pass Fail	Note: for Firearms with the IS	SS system installed – The ISS will be set in the unlocked
Barrel Vertical, Muzzle Up: Pass Fail Barrel Horizontal, Left side of Stock Up: Barrel Horizontal, Right side of Stock Up: Barrel Horizontal, Bottom of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Down: Barrel Horizontal, Bottom of Stock Down:	position for	all six orientations of the Jar-Off Test
Barrel Vertical, Muzzle Down: Pass Fail Barrel Horizontal, Left side of Stock Up: Pass Fail Barrel Horizontal, Right side of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Down: Pass Fail	Orientation ISS U	Unlocked / Comments
Barrel Horizontal, Left side of Stock Up: Pass Fail Barrel Horizontal, Right side of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Down: Pass Fail	Barrel Vertical, Muzzle Up:	Pass / Eail
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Barrel Horizontal, Right side of Stock Up: Pass Fáil Barrel Horizontal, Bottom of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Down: Pass Fail	Barrel Horizontal, Left side of Stock Up:	Pass Fail
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Tester's Initials	•	
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Firecontrol No. A-46 Firecontrol Type: STANDARD Date: /-7-04 Dry Cycles/Rounds Completed: Stock Type SIN Engagement at Start . 62 oy Engagement at Start (1)0203 (2)0204 (3)0205 Average0204 Engagement at Start (1)021/2 (2)021 (3)021/6 Average0204 Engagement at End (1)021/2 (2)021 (3)021/6 Average021/2 Engagement at End (1)021/2 (2)021 (3)021/6 Average021/2 Engagement at End (1)021/2 (2)021 (3)021/6 Average021/2 Engagement at End (1)021/2			TT 111 4 2 C 2
S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST DROP TEST Firecontrol No. 4-4/2 Firecontrol Type: 57A Date: /-7-04/ Dry Cycles/Rounds Completed: Stock Type 57W Engagement at Start . 02-09 Engagement at Start (1) _02-3 (2) _020 (3) . 02-05 Average . 02-07 Model No. 4/710 Serial No. 71/4-9/55 Engagement at End (1) _02/2 (2) .021 (3) .0216 Average . 02-1/2 Model No. 4/710 Serial No. 71/4-9/55 Trigger Pull at Start of Test (1) _41.51 (2) \(\frac{4}{2} \) .53 (3) \(\frac{4}{2} \) .69 (4) \(\frac{4}{2} \) .60 (5) \(\frac{3}{2} \) .34 \(\frac{3}{2} \) .65 (1) \(\frac{2}{2} \) .42 (4) (5) \(\frac{3}{2} \) .34 \(\frac{3}{2} \) .40 \(\frac{1}{2} \) .63 \(\frac{3}{2} \) .40 \(\frac{1}{2} \) .63 \(\frac{3}{2} \) .40 \(\frac{1}{2} \) .34 \(\frac{1}{2} \) .63 \(\frac{3}{2} \) .40 \(\frac{1}{2} \) .34	1		
Firecontrol No. A-4/L Firecontrol Type: STANDARD Date: /-7-04 Dry Cycles/Rounds Completed: Stock Type Engagement at Start (1) _0203 (2) _0204 (3) _0205 Average _0229 Engagement at Start (1) _0212 (2) _021 (3) _0205 Average _0229 Model No. M/710 Serial No7/1/49.55 Engagement at End _0212 Model No. M/710 Serial No7/1/49.55 Engagement at End _0212 Trigger Pull at Start of Test: 40.04.31 (2) 4/.53 (3) 40.064 (4) 42.06 (5) _3.3953 Average Trigger Pull at Start of Test: 40.082 Std. Dev. of Trigger Pull at Start of Test: 40.082 Trigger Full at End of Test (1) 3.497 (2) 3.658 (3) 3.652 (4) 3.641 (5) 3.760 Average Trigger Pull at End of Test: 3.472 Std. Dev. of Trigger-Pull at Start of Test: 40.088 Additional Notes and Comments For additional details on the proper procedures to be used for this Test Initials: Additional Notes and Comments For additional details on the proper procedures to be used for this Test Procedure refer to: ANST SAAM 3.299 5-1990 S44M1 specifications for Stantlard Drop Test: Binch drop onto 1 stantlard Drop Test: Drop Test: Binch drop onto 1 stantlard Drop Test: Binch drop (safety in "Safe" position) - one drop per orientation. After each drop Fire Primed Case to verify firearm will still function. 48 inch drop (safety in "Safe" position) - one drop per orientation. Mote: for Firearms with the ISS system installed — The Firearms will be set with the ISS system in the unlocked position for all six orientations of the Drop Test Orientation ISS Unlocked Comments Barrel Vertical, Muzzle Up: Pass Fail Barrel Vertical, Muzzle Up: Pass Fail Barrel Horizontal, Left side of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Up: Pass Fail Barrel Horizontal References and pass of sheet Inecessary)	9	P	roject No. <u>241314</u>
Firecontrol No. A-1/L Firecontrol Type: STANDARD Date: /-7-04 Dry Cycles/Rounds Completed: Stock Type Stock Order Stock Type Stock Dev. of Trigger Pull at Start of Test: 402 y 131 (2) 4/153 (3) 4064 (4) 4206 (5) 3953 Average Trigger Pull at Start of Test: 4082 Std. Dev. of Trigger Pull at Start of T	S.A.A.M.I. JA	R-OFF, DROP & ROTATIO	N TEST
Firecontrol No. A-4/C Pry Cycles/Rounds Completed: Stock Type STANDARD Date: /-7-04/ Dry Cycles/Rounds Completed: Stock Type Stock Type Engagement at Start (1) _0.203 (2) _0.204 (3) _0.205 Average _0.204/ Engagement at Start (1) _0.212 (2) _0.021 (3) _0.216 Average _0.021/2 Engagement at End (1) _0.021/2 (2) _0.021 (3) _0.0216 Average _0.021/2 Engagement at End (1) _0.021/2 (2) _0.021 (3) _0.0216 Average _0.021/2 Engagement at End (1) _0.021/2 (2) _0.021 (3) _0.0216 Average _0.021/2 Engagement at End _0.021/2 Engagement at End _0.021/2 Engagement at Start of Test: _0.021/3 (3) _0.021/6 Average _0.021/2 Engagement at End _0.021/2 Engagement at End _0.021/2 Engagement at End _0.021/2 Average Trigger Pull at Start of Test: _0.088 (3) _0.052 (4) _0.01/2 (5) _0.3953 Average Trigger Pull at Start of Test: _0.022			
Stock Type O.209 Stock Type O.209 Stock Type O.209 O.209 O.209 O.209 O.209 O.201 O.202	DROP TEST		
Engagement at Start (1)			
Engagement at End (1) _02/2 (2) _02((3) _02/6 Average _02/2 Model NoM/710 Serial No71/49/55Engagement at End02/2	Dry Cycles/Rounds Completed:	Stock Type SW	
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Trigger Pull at Start of Test (1) 4.131 (2) 4.153 (3) 4.564 (4) 4.206 (5) 3.953 Average Trigger Pull at Start of Test: 4'082 Std. Dev. of Trigger Pull at Start of Test: 4'082 Std. Dev. of Trigger Pull at Start of Test: 4.088 Trigger Pull at End of Test: 1 3.647 (2) 3.658 (3) 3.652 (4) 3.641 (5) 3.760 Average Trigger Pull at End of Test: 3.72 Std. Dev. of Trigger Pull at End of Test: 7.672 Tester Initials: 7.66 Additional Notes and Comments For additional details on the proper procedures to be used for this Test Procedure refer to: ANSI/SAAMI 7289.5-1990 SAMI Specifications for Standard Drop Test: Drop Test: 13.1014 drop. onto 1' flick 85 Durometer (Shore A) Rubber Matt Finalism not ready to fire, Safe in "Safe" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds. Affek each drop Fire Primed Case to verify firearm will still function. 48 inch drop (safety in "Safe" position) - one drop per orientation. More: for Firearms with the ISS system installed — The Firearms will be set with the ISS system in the unlocked position for all six orientations of the Drop Test Orientation ISS Unlocked Comments Barrel Vertical, Muzzle Up: Pass Fail Barrel Horizontal, Left side of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Down: Pass Fail			
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Additional Notes and Comments For additional details on the proper procedures to be used for this Test Procedure refer to: ANSI/SAAMI 7289.5-1980 SAAMI Specifications for Standard Drop Test: Drop Test: 48-inch aron- onto 1 "thick 85 Durometer (Shore A) Rubber Matt Figurian not read; to fire, Safe in "Safe" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds. After each drop Fire Primed Case to verify firearm will still function. 48 inch drop (safety in "Safe" position) - one drop per orientation. More: for Firearms with the ISS system installed - The Firearms will be set with the ISS system in the unlocked position for all six orientations of the Drop Test Orientation ISS Unlocked Comments Barrel Vertical, Muzzle Down: Barrel Horizontal, Left side of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Down: Pass Fail	Trigger Pull at End of Test (1) 3.647	(2) 3.658 (3) 3.652 (4) 3	641 (5) 3.760
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For additional details on the proper procedures to be used for this Test Procedure refer to: ANSI/SAAMI 7299.5-1990 SAAMI Specifications for Standard Drop Test: Drop Test:	хаа		ester Initials: 12/00
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Drop Test: 8-inch drop - onto 1" Hick 85 Durometer (Shore A) Rubber Matt Fraction not ready to fire, Safe in "Safe" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds. After each drop Fire Primed Case to verify firearm will still function. 48 inch drop (safety in "Safe" position) - one drop per orientation. Note: for Firearms with the ISS system installed – The Firearms will be set with the ISS system in the unlocked position for all six orientations of the Drop Test Orientation ISS Unlocked Comments Barrel Vertical, Muzzle Up: Pass Fail Barrel Horizontal, Left side of Stock Up: Pass Fail Barrel Horizontal, Right side of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Down: Pass Fail	<u>.</u> .	- 왕이다 - 국민, 1980 1997 1997 1997 1997 1997 1997	
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Barrel Vertical, Muzzle Down: Barrel Horizontal, Left side of Stock Up: Barrel Horizontal, Right side of Stock Up: Barrel Horizontal, Bottom of Stock Up: Barrel Horizontal, Bottom of Stock Up: Pass Fail Barrel Horizontal, Bottom of Stock Down: Pass Fail Receiver insert Broken Notes: (continue on back of sheet if necessary)			Comments
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