

Part Program: BOLT BODY
Inspector: Administrator

Date/Time: 08/14/2000 13:42:00
CMM: CMM1

REAR DATUM-A DIAMETER

#1

TYPE: O.D.

NAME: DATUM A REAR

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
DI	0.6976	0.6950	0.0020	0.0020	0.0026	0.0006

DATUM-A DIAMETER AT FRONT OF BOLT BODY

#2

TYPE: O.D.

NAME: DATUM A FRONT

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
DI	0.6972	0.6950	0.0020	0.0020	0.0022	0.0002

DATUM-C

#3

TYPE: BORE

NAME: DATUM C HOLE

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
X	-0.0001	0.0000	0.0040	0.0040	-0.0001	-
Y	0.2102	0.2100	0.0040	0.0040	0.0002	+
DI	0.2499	0.2500	0.0020	0.0020	-0.0001	-
PS			0.0040		0.0003	+

OVERALL LENGTH OF BOLT BODY - ALSO DATUM-D SURFACE

OVERALL LENGTH OF PART

#4

TYPE: POINT

NAME: PART LENGTH

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Y	5.0637	5.0650	0.0050	0.0050	-0.0013	--

STRAIGHT NOTCH SURFACE .094 FROM CENTERLINE

#5

TYPE: PLANE

NAME: RH NOTCH SURFACE

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
X	0.0854	0.0940	0.0050	0.0050	-0.0086	-0.0036

.094 RADIUS AT BOTTOM OF FIRING PIN HEAD CAM NOTCH

#6

TYPE: I.D.

NAME: FIRING PIN HEAD NOTCH RADIUS

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
X	-0.0055	0.0000	0.0050	0.0050	-0.0055	-0.0005
RD	0.0893	0.0940	0.0050	0.0050	-0.0047	----

MAX DEPTH OF FIRING PIN CAM RADIUS FROM DATUM-D

#7

TYPE: POINT

ET06081

NAME: RADIUS_MAX_DEPTH

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Y	-0.2336	-0.2340	0.0050	0.0050	0.0004	+

CAM SURFACE LOCATION @Y-.0933 & Z.2649 (MATHEMATICALLY DERIVED POINT)

#8

TYPE: POINT

NAME: CAM_SURFACE_POINT_1

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
X	-0.1566	-0.1493	0.0050	0.0050	-0.0073	-0.0023

CAM SURFACE @Y-.0466 Z.2349 (MATHEMATICALLY DERIVED POINT ON HELIX OF CAM)

#9

TYPE: POINT

NAME: CAM_SURFACE_POINT_2

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
X	-0.1930	-0.1902	0.0050	0.0050	-0.0028	---

BOTTOM .125R GROOVE: X-POSITION & RADIUS

#10

TYPE: I.D.

NAME: BOTTOM_GROOVE

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
X	-0.0032	0.0000	0.0050	0.0050	-0.0032	---
RD	0.1247	0.1250	0.0050	0.0050	-0.0003	-

DISTANCE OF BOTTOM GROOVE FROM A-DATUM TO EDGE OF GROOVE RADIUS

#11

TYPE: POINT

NAME: BOTTOM_GROOVE_Z

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Z	0.2998	0.3000	0.0050	0.0050	-0.0002	-

TOP .125R GROOVE X-POSITION & RADIUS

#12

TYPE: I.D.

NAME: TOP_GROOVE

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
X	0.0045	0.0000	0.0050	0.0050	0.0045	++++
RD	0.1279	0.1250	0.0050	0.0050	0.0029	+++

MAX. DISTANCE BETWEEN TOP & BOTTOM .125R GROOVES

#13

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
DS	0.5977	0.6000	0.0050	0.0050	-0.0023	--

REAR INSIDE DIAMETER RELATIVE TO DATUM-A

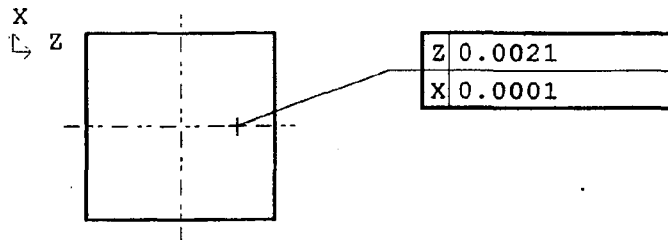
#14

TYPE: I.D.

NAME: ID_REAR

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Z	0.0021	0.0000	0.0035	0.0035	0.0021	+++
X	0.0001	0.0000	0.0035	0.0035	0.0001	+
DI	0.5008	0.4980	0.0030	0.0030	0.0028	++++

ET06082



ID AT FRONT OF BOLT BODY RELATIVE TO A-DATUM

#15

TYPE: I.D.

NAME: ID_FRONT

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Z	0.0013	0.0000	0.0035	0.0035	0.0013	++
X	0.0003	0.0000	0.0035	0.0035	0.0003	+
DI	0.5009	0.4980	0.0030	0.0030	0.0029	++++



ANSI COAXIALITY: To DATUM A LINE

#16

FEATURE #125

TYPE: LINE

NAME: ID_AXIS

	ACTUAL	NOMINAL
X	0.0002	0.0000
Y	-2.6790	-2.6014
Z	0.0017	0.0000
I	-0.0001	0.0000
J	1.0000	1.0000
K	0.0002	- 0.0000

#17

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
PS			0.0100		0.0042	++

BOLT HANDLE HOLE AT 60 DEGREES FROM DATUMS A, C & FROM DATUM-D

#18

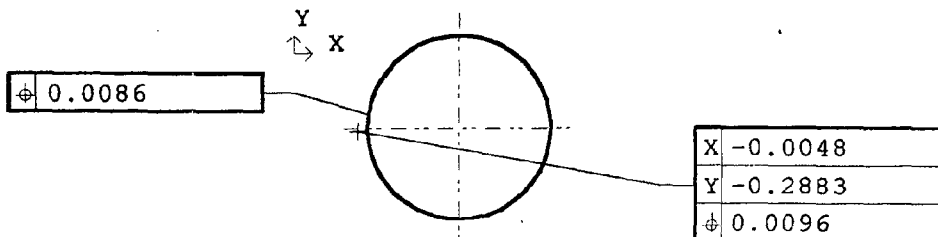
TYPE: I.D.

NAME: BOLT_HANDLE_HOLE

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
X	-0.0048	0.0000	0.0050	0.0050	-0.0048	----
Y	-0.2883	-0.2880	0.0050	0.0050	-0.0003	-

ET06083

DI	0.2576	0.2570	0.0020	0.0020	0.0006	++
PS			0.0060		0.0096	0.0010

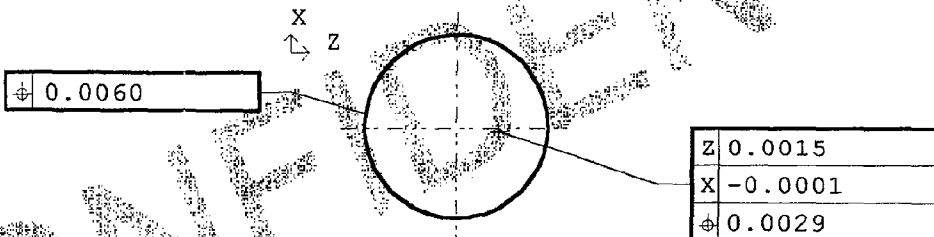


MAX GROOVE DEPTH FROM DATUM-D (.450+.130)
DIAMETER & POSITION OF .600 DIAMETER GROOVE
#19

TYPE: CIRCLE

NAME: GROOVE DIAMETER

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
X	-0.0001	0.0000	0.0080	0.0080	-0.0001	+
Z	0.0015	0.0000	0.0080	0.0080	0.0015	+
DI	0.5999	0.6000	0.0050	0.0050	-0.0001	-
PS			0.0060		0.0029	++



.450 DISTANCE OF GROOVE FROM DATUM-D
#20

TYPE: POINT

NAME: 450 DISTANCE

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Y	-0.4429	-0.4500	0.0050	0.0050	0.0071	0.0021

.130 GROOVE WIDTH

#21

TYPE: DISTANCE

NAME: 130 GROOVE WIDTH

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Y	-0.1369	-0.1300	0.0050	0.0050	-0.0069	-0.0019

ET06084