

Part Program: 710 TRGCHK
Inspector: Don Tipton

Date/Time: 01/16/2004 07:58:24
CMM: CMM1

FLATNESS OF SURFACE -B-

#1
TYPE: PLANE
NAME: _PLAN1

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
FM			0.0040		0.0017	++

FLATNESS OF SURFACE -C-

#2
TYPE: PLANE
NAME: _PLAN2

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
FM			0.0		0.0001	+

85% Clear

-B- TO -C- PERPENDICULARITY

ANSI PERPENDICULARITY: To _PLAN1

#3
FEATURE #9
TYPE: PLANE
NAME: _PLAN2
CLASS: Important

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
PE			0		0.0014	++

PIVOT PIN HOLE

#4
TYPE: BORE
NAME: _CYL1

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
X	0.1865	0.1880	0.0015	0.0015	-0.0015	----
Y	-0.9683	-0.9680	0.0015	0.0015	-0.0003	-
DI	0.1267	0.1259	0.0005	0.0005	0.0008	0.0003
FM			0.0005		0.0009	0.0003
PS			0.0030		0.0031	0.0001

DISTANCE FROM -C- TO LOWER FLAT

#5
TYPE: PLANE
NAME: _PLAN3

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Y	-1.0792	-1.0780	0.0010	0.0010	-0.0012	-0.0002
FM			0.0005		0.0001	+

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