

Part Program: 710 TRGCHK
Part Serial #: JP2G
Inspector: Don Tipton

Date/Time: 01/15/2004 17:13:09
CMM: CMM1

FLATNESS OF SURFACE -B-

#1
TYPE: PLANE
NAME: _PLAN1

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
FM			0.0040		0.0011	++

FLATNESS OF SURFACE -C-

#2
TYPE: PLANE
NAME: _PLAN2

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
FM			0.0030		0.0003	+

-B- TO -C- PERPENDICULARITY
ANSI PERPENDICULARITY: To _PLAN1

#3
FEATURE #9
TYPE: PLANE
NAME: _PLAN2
CLASS: Important

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
PE			0.0040		0.0013	++

PIVOT PIN HOLE

#4
TYPE: BORE
NAME: _CYL1

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
X	0.1883	0.1880	0.0015	0.0015	0.0003	+
Y	-0.9665	-0.9680	0.0015	0.0015	0.0015	++++
DI	0.1269	0.1259	0.0005	0.0005	0.0010	0.0005
FM			0.0005		0.0009	0.0003
PS			0.0030		0.0030	++++

DISTANCE FROM -C- TO LOWER FLAT

#5
TYPE: PLANE
NAME: _PLAN3

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Y	-1.0778	-1.0780	0.0010	0.0010	0.0002	+
FM			0.0005		0.0000	+

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