Test Lab Work Request Form

Rev.3 -20 April, 2000

Date Submitted: 02/06/04	Tracking #: TLW 1395	
Project #: 241314	Engineer: Franz	

Test Objective: Test 710 Magnum Firecontrol performance at new settings during Std. SAAMI Jar-off testing

Test Description: Test 6 new M/710 Magnum rifle for SAAMI Jar-off.

- 1. Measure breakaway torque of scope ring mounting screws when loosening
- 2. Measure breakaway torque of all take down screws when removing stocks.
- 3. Measure Trigger/Sear engagement as set by the factory.
- 4. Measure Trigger Pull as set by the factory.
- 5. Reset Engagement as needed to .025"
- 6. Reset Trigger as needed to 4.5 lb.
- 7. Reassemble with stock & scope to using torque specs.
- 8. Perform Standard SAAMI Jar-off testing of all guns.

Per our normal procedure if a gun fires during testing, leave the gun as it was dropped and contact a member of management or engineering.

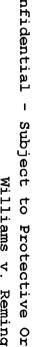
Resource Usage:	Test Results Required:
Manpower Requirements –	Formal Report: Data Only:
Facility Requirements -	Requested Completion Date: 02/06/04
Required Materials/Parts/Eq	uipment (include quantities):
Test Parts Availability Date:	02/06/04
Start Date: 2/6/04	Test Assigned To: Steve Wade & Jeff Wade
Completion Date:2/9/04	
Report Date: 2/9/04	Assignment Date: 02/06/05

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GEDIAL WELLANDERS	Tanada aa	(A)	1			
SERIAL # 71146753	TORQUE OF SCOPE FRONT					
	TAKE DOWN SCREW	**************************************				
	26 INCH LB.	30 INCH LB.				
		हरित जन्म				
	TORQUE OF STOCK FRONT	TORQUE OF STOCK MIDDLE	TORQUE OF STOCK REAR	_		
	TAKE DOWN SCREW	TAKE DOWN SCREW	TAKE DOWN SCREW			
	35 INCH LB.	22 NCH LB.	17 INCH LB.		-	
****		785 TE				
ENGAGEMENT	1	2	3	AVG		
	0.0311	0.0312	0.0308	0.03103		
		,以代表的整个。 1945年(1947年) 1945年(1947年)				
TRIGGER PULL	1	2	3	4	5	AVG
TRIGGER SCAN	5.998	6.063	6.138	5.559	5.733	5.898
SPRING SCALE	6.0	5.75	6.0	6.0	5.75	5.900
SERIAL # 71147098	TORQUE OF SCOPE FRONT	TORQUE OF SCOPE REAR				
	TAKE DOWN SCREW	TAKE DOWN SCREW				
	30 INCH LB.	35 INCH LB				
	TORQUE OF STOCK FRONT	TORQUE OF STOCK MIDDLE	TORQUE OF STOCK REAR			
	TAKE DOWN SCREW	TAKE DOWN SCREW	TAKE DOWN SCREW			
	30 INCH LB.	25 INCH LB.	11 INCH LB.			
		1	75-35-36-36-36-36-36-36-36-36-36-36-36-36-36-			
ENGAGEMENT	1	2	3 3	AVG		
	0.0297	0.0298	0.0300	0.0298		
· · · · · · · · · · · · · · · · · · ·						
TRIGGER PULL	1	2	3	4	5	AVG
TRIGGER SCAN	5.128	5.439		5.306	5,198	5.245
SPRING SCALE	5.50	5.75	5.50	5.75	5.75	5.650
SERIAL # 71146744	TORQUE OF SCOPE FRONT	TORQUE OF SCOPE REAR				
	TAKE DOWN SCREW	TAKE DOWN SCREW				
· · · · · · · · · · · · · · · · · · ·	35 INCH LB.	26 INCH LB.	1.00 STOR 1			
			4.5			
	TORQUE OF STOCK FRONT	TORQUE OF STOCK MIDDLE	TORQUE OF STOCK REAR			
	TAKE DOWN SCREW	TAKE DOWN SCREW	TAKE DOWN SCREW			,
	33 INCH LB.	25 INCH LB.	5 INCH LB.			
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PROJECT # 241314		710 OUT OF BOX MEASUF	REMENTS		TRACKI	IG#TLV
	FORmos 15					
ENGAGEMENT	1	2	3	AVG		
	0.0307	0.0307	0.0308	0.03073		
		(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)			<u>-</u>	
TRIGGER PULL	1	2	3	4	5	AVG
TRIGGER SCAN	4.844	4.749	4.747	4.963	4.745	4.810
SPRING SCALE	5.25	5.25	5.50	5.25	5.25	5.300
SERIAL # 71147044	TORQUE OF SCOPE FRONT					
	TAKE DOWN SCREW	TAKE DOWN SCREW				
	25 INCH LB.	20. MCH LB.				
		SHEET LANGE				
	TORQUE OF STOCK FRONT	TORQUE OF STOCK MIDDLE	TORQUE OF STOCK REAR			
	TAKE DOWN SCREW	TAKE DOWN SCREW	TAKE DOWN SCREW			
	30 INCH LB.	25 INCH LB	12 INCH LB.			
		The same of the sa				
ENGAGEMENT	1	2	3	AVG		
	0.0303	0.0302	0.0304	0.03030		
					-	
TRIGGER PULL	1	2	3	4	5	AVG
TRIGGER SCAN	4.755	4.863	4.859	4.755	4.769	4.794
SPRING SCALE	5.0	5.0	5.25	5.25	5.50	5.200
SERIAL # 71147034	TORQUE OF SCOPE FRONT	TORQUE OF SCOPE REAR	eg Si			
	TAKE DOWN SCREW	TAKE DOWN SCREA	19-			
	52 INCH LB.	25 INCH LB.	100A 3			
			100 m		•	
	TORQUE OF STOCK FRONT	TORQUE OF STOCK MIDDLE	TORQUE OF STOCK REAR			·
	TAKE DOWN SCREW	TAKE DOWN SCREW	TAKE DOWN SCREW			
	34 INCH LB.	17 INCH LB.	18 INCH LB.			
		4.				
ENGAGEMENT	1	2	3	AVG		
	0.0318	0.0315	ే0.0318	0.03170		

TRIGGER PULL	1	2	3 July 3 3	4	5	AVG
TRIGGER SCAN	5.434	5.547	5.468	5.586	5.286	5.464
SPRING SCALE	5.25	5.25	₹ 4 5.50	5.50	5.25	5.350



PROJECT # 241314

710 OUT OF BOX MEASUREMENTS

TRACKING # TLW1395

SERIAL # 71147082	TORQUE OF SCOPE FRONT	TORQUE OF SCOPE REAR				<u> </u>
	TAKE DOWN SCREW	TAKE DOWN SCREW				
	30 INCH LB.	40 INCH LB.				
		Section was				
	TORQUE OF STOCK FRONT	TORQUE OF STOCK MIDDLE	TORQUE OF STOCK REAR			
	TAKE DOWN SCREW	TAKE DOWN SCREW	TAKE DOWN SCREW			
	32 INCH LB.	€23 INCH LB	13 INCH LB.			
ENGAGEMENT	1	2	3	AVG		
	0.0304	0.0306	0.0304	0.03046		
TRIGGER PULL	1	2	3	4	5	AVG
TRIGGER SCAN	5.226	5.302	5.220	5.259	5.324	5.266
SPRING SCALE	5.75	5.75	5.25	5. 50	5.50	5.550



TLW <u>\3</u>	95
Project No. 3	41314
300 Win Mas S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST	
JAR-OFF TEST	est: A 19 est: SW JW are refer to: r Matt d Case in s. function.
position for all six orientations of the Jar-Off Test	
Orientation Barrel Vertical, Muzzle Up: Barrel Vertical, Muzzle Down: Barrel Horizontal, Left side of Stock Up: Barrel Horizontal, Right side of Stock Up: Barrel Horizontal, Bottom of Stock Up: Barrel Horizontal, Bottom of Stock Up: Pass / Fail Barrel Horizontal, Bottom of Stock Up: Pass / Fail Barrel Horizontal, Bottom of Stock Up: Pass / Fail Barrel Horizontal, Bottom of Stock Down: Pass / Fail Notes: (continue on back of sheet if necessary)	
Tester's Initials	SW JW Page 1 of 3

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	TLW 1395
	Project No. 341314
300 Win Ming S.A.A.M.I. JAR-OFF, DROP & RO	OTATION TEST
JAR-OFF TEST	Detail Call Land
Firecontrol No. Firecontrol Type: \$\frac{5}{\text{h}} \text{h} Dry Cycles/Rounds Completed: Stock Type 5 \text{h}	
Engagement at Start (1),0352 (2),0352 (3),035	
Engagement at End (1),0353 (2),0354 (3),035	
Model No. 710 Serial No. 71147098	
Trigger Pull at Start of Test (1) 4,638 (2) 4.608 (3) 4.458	3 (4) 4, 6 34 (5) 4, 407
Average Trigger Pull at Start of Test: 4,549 Std. Dev. of	
Trigger Pull at End of Test (1) 4, 581 (2) 4.410 (3) 4.49	
Average Trigger Pull at End of Test: \(\frac{\mathcal{H}}{\mathcal{H}}, \frac{\mathcal{H}}{\mathcal{H}} \frac{\mathcal{H}}{\mathcal{H}} \) Std. Dev. of	Trigger Pull at End of Test: Tester Initials: SW 15W.
Additional Notes and Commo	170
	83
For additional details on the proper procedures to be u	sed for this Test Procedure refer to:
ANSFÆSAAMI Z299.5-	55 TS 2 665.
	Cag
SAAMI Specifications for Standard Jar-Off Test:	<u>.</u>
Jar-Off Test; 12-inch drop - onto 1 hick 85 Dur	ometer (Shore A) Rubber Matt
Firedim ready to fire, Safe in "Fire	" position, Fresh Primed Case in
Chamber, Magazine loaded to capa	· ·
After each drop, fire Primed Case to	o verify firearm will still function.
12 inch drop (safety in "Fire" position) - o	ne drop per orientation.
Note: for Firearms with the ISS system installed – T	The ISS will be set in the unlocked
position for all six orientations of	
Orientation ISS Unlocked	Comments
Barrel Vertical, Muzzle Up: Pass Fail	
Barrel Vertical, Muzzle Down: Pass Fail	
Barrel Horizontal, Left side of Stock Up: Pass Fail	
Barrel Horizontal, Right side of Stock Up: Pass Fail	· ·
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Notes: (continue on back of sheet if necessary)	
	Tester's Initials SW TW
	Tester's Initials <u>SW プル</u> Page 1 of
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TLW	1395
Project No.	241314

20	O WINMLY S.A.A.M.I. JA	R-OFF, DROP	& ROTATION T	EST	
JAR.	OFF TEST				
Firec		recontrol Type: Stock Type	Standard	Dat	te: 2/6/04
Enga	gement at Start (1) 0249 (2) gement at End (1) 0249 (2)	(8) <u>12 60,</u> (10) (3) (3) (4) (4) (4) (5) (6) (7) (6) (7) (7) (7) (7) (7) (7) (7) (7) (7) (7	0751 Average	EPFEO.	<u>}.</u> _
	el No. 710 Serial No.	71146744) F 50 (4) b) \m P	(5) > > = 7	5 2
Aver	er Pull at Start of Test (1) \(\text{\tin}\text{\tin}\text{\tex{\tex	_(2) <u>4,46+</u> (3) <u>4</u> _544 Std.De	1.551 (4) 7.4.18 ev. of Trigger Pull at	t Start of T	621.
	er Pull at End of Test (1) 4.583				
Aver	age Trigger Pull at End of Test: <u></u>	. 거거니 Std. D	ev. of Trigger Pull a	it End of T	est:
	Add	itional Notes and (Initials:	<u>SW JW 83</u>
			1967. 1979. (1982)		100 m
				0 18. sr. 18.	
				185 188 1888 - 188	**************************************
	For additional details on the p		75 x 60 0 0	st Procedi	re refer to:
		ANSI / SAAMI Z	299.5-1990		
	SAAMI Specifications for St	andard Jar-Off To	zsta de		
	Jar-Off Test; 12-inch dra				
			"Fire" position, Fr		
	the contract of the contract o	•	o capacity with Dum Case to verify firear	•	
ė.	12 inch drop (safe	ty in "Fire" position	on) - one drop per or	ientation.	
, Eèle.	Note: for Firearms with the	ISS system install	ed – The ISS will be	set in the i	unlocked
20	position fo	or all six orientatio	ns of the Jar-Off Te	st	
(15) F. F.		Unlocked		— iments	
	Barrel Vertical, Muzzle Up:	Pass Fail _		• • • • • • • • • • • • • • • • • • • •	
	Barrel Vertical, Muzzle Down:	Pass Fail _			
	Barrel Horizontal, Left side of Stock Up:	Pass Fail _			
	Barrel Horizontal, Right side of Stock Up:	Pass Fail _			-a-
	Barrel Horizontal, Bottom of Stock Up:	Pass Fail _			
	Barrel Horizontal, Bottom of Stock Down:	Pass Fail _			
	Notes: (continue on back of sheet if necessary)	:			
			7.	's Initials	SWIJW
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	TLW_1395		
	Project No. 341314		
300 Win Miza S.A.A.M.I. J	AR-OFF, DROP & ROTATION TEST		
JAR-OFF TEST			
JAR-OFF TEST Firecontrol No.			
	ne ISS system installed – The ISS will be set in the unlocked		
	for all six orientations of the Jar-Off Test		
Orientation IS Barrel Vertical, Muzzle Up: Barrel Vertical, Muzzle Down: Barrel Horizontal, Left side of Stock Up: Barrel Horizontal, Right side of Stock Up Barrel Horizontal, Bottom of Stock Up: Barrel Horizontal, Bottom of Stock Down Notes: (continue on back of sheet if necessary)	Pass Fail		
	Tester's Initials SW JW		
	Page 1 of 3 Z101\DROPTEST_REV5.DOC		

		TLW_	1395
		Project No.	341314
300 Win Mas S.A.A.M.I. JA	AR-OFF, DROP & F	ROTATION TEST	
JAR-OFF TEST			
	irecontrol Type: 5 }	and ard D	Pate: 3/1/03
Dry Cycles/Rounds Completed:	Stock Type S		4/01/0
	ردم (3) عدده	Average ,025?	
Engagement at End (1) 6252 (2)	.0256 (3) .03	SA Average 10257	طا
Model No. 10 Serial No.	71147034		Lusu
Trigger Pull at Start of Test (1) 4.449 Average Trigger Pull at Start of Test:		f Trigger Pull at Start of	
Trigger Pull at End of Test (1) 4.078			
Average Trigger Pull at End of Test: \(\frac{1}{2}\).		of Trigger Pull at End of	
		Tester Initials:	
Add	itional Notes and Comi	ments	
			*
			10/2 VI 10/20/17 1988 1988 1988 1988 1988 1988 1988 19
	انگاهای و		•
For additional details on the p		120 JUS	dure rejer to:
	ANSI / SAAMI Z299;	5-1990)	
SAAMI Specifications for Si	andard Jar-Off Test:	्रेड्ड. १८८ १८८४:१८६	
		rometer (Shore A) Rubb	1 <i>f</i>
		e" position, Fresh Prim	
		acity with Dummy Roun	
	-	to verify firearm will sti	
12 inch drop (safe	ty in "Fire" nosition) -	one drop per orientation	•
Note for Firearms with the	188 system installed –	The ISS will be set in the	unlocked .
position fo	or all six orientations of	f the Jar-Off Test	
Orientation ISS	Unlocked	Comments	
Barrel Vertical, Muzzle Up:	Pass Fail		
Barrel Vertical, Muzzle Down:	Pass Fail		
Barrel Horizontal, Left side of Stock Up:	,		
Barrel Horizontal, Right side of Stock Up:		-	
Barrel Horizontal, Bottom of Stock Up:			
Barrel Horizontal, Bottom of Stock Down:			
Notes: (continue on back of sheet if necessary)	<u>v</u>		
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		7	SW)ZW
		1ester s Initials	Page 1 of 3
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	TLW_\395
	Project No. 341314
300 Win Mas S.A.A.N	I.I. JAR-OFF, DROP & ROTATION TEST
Engagement at End (1), 6349 Model No. 710 Ser Trigger Pull at Start of Test (1) 4. Average Trigger Pull at Start of Test Trigger Pull at End of Test (1) 4. Average Trigger Pull at End of Test For additional details of SAAMI Specification Jar-Off Test: Trigger Pull at End of Test 12 inch dro	Firecontrol Type: Standard Date: 3/4/04 Stock Type Syn. (2),0254 (3),0256 Average ,02546 (2),0349 (3),0349 Average ,02546 (2),0349 (3),0349 Average ,03490 ial No. 71147087 524 (2) 4.588 (3) 4491 (4) 4.455 (5) 4.489 iii: 4.59 Std. Dev. of Trigger Pull at Start of Test: 503 (2)4.537 (3) 4.585 (4) 4.510 (5) 4.55 ii: 4.539 Std. Dev. of Trigger Pull at End of Test: Tester Initials: Sw 3w Additional Notes and Comments ANST SAANIT 7299.5-1990 For Standard Jar-Off Test inch drop - onto 1 thick 85 Durometer (Shore A) Rubber Matt am ready to fire, Safe in "Fire" position, Fresh Primed Case in mber, Magazine loaded to capacity with Dummy Rounds. The each drop, fire Primed Case to verify firearm will still function. The p (safety in "Fire" position) - one drop per orientation. With the ISS system installed - The ISS will be set in the unlocked
	sition for all six orientations of the Jar-Off Test
×365	ISS Unlocked Comments
Orientation Barrel Vertical, Muzzle Up: Barrel Vertical, Muzzle Down: Barrel Horizontal, Left side of Stock Barrel Horizontal, Right side of Stock Barrel Horizontal, Bottom of Stock Barrel Horizontal, Bottom of Stock Notes: (continue on back of sheet if nec	Pass Fail Pass Fail k Up: Pass Fail ck Up: Pass Fail cup: Pass Fail cup: Pass Fail cup: Pass Fail
	Tester's Initials SW 5W Page 1 of Z101\DROPTEST_REV5.DO