

CONFIDENTIAL DRAFT
Remington Arms Company Inc.
RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD
ELIZABETHTOWN, KY 42701

Model 710 T & P Action Items – Rev. One

Trial and Pilot target manufacturing quantity will be 300 guns of which Etown will randomly select 30 pieces. Scope of the test will be as following:

- Preliminary Measurements
 1. Initial Headspace & Proof – Mayfield activity (SAAMI)
 2. Visual Quality Inspection (REM)
 - Packaging Inventory
 - Rifle Cosmetic Evaluation
 - System/Process Inspections
 - Bolt Stop Function Check
 - Insert Support Bracket Screw
 - ISS Function Check
 - Best and Worst Product Shipped to Marketing for Review
 - Crown Inspection
 3. Headspace (SAAMI)
 4. Firing Pin Indent (SAAMI)
 5. Sear Engagement (REM)
 6. Sear Lift (REM)
 7. Firing Pin Head/Sear Engagement (REM)
 8. Trigger Pull (SAAMI / REM)
 9. Safe On/Off Force (SAAMI / REM)
 10. Bolt Lift/Closing Force (REM)
 11. Chamber Casts/Measurements (SAAMI)
 12. Bore Diameter/Groove Diameter (SAAMI)
 13. Magazine Box Weld Strength Test (REM)
- Function/Endurance
 1. Jack Function Test (SAAMI / REM)
 2. Bore Sight (REM)
 3. Accuracy/Group Size (REM)
 4. Endurance (REM)

Trial & Pilot - Remington Model 710 Bolt Action Centerfire Rifle, .30-06 Caliber
R & D Technical Center Project No. 241095

25 September, 2000

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