

	1.740" from Shoulder			= Groove ϕ
	.4708	.4425	34°	.308 .2775
	.4728	.4440	30"	.310 .2785
	.4719			
14 =	.463	.4449	33.9°	.310
17 =	.4716	.4433	33.9°	.3097
18 =	.4703	.4436	34.09°	.3108
19 =	.4711	.4441	34.45°	.3098
20 =	.4728	.4429	33.61°	.3098
13 =	.4717	.4431	33.64°	.3096
12 =	.4712	.4437	34.19°	.3101
16 =	.469	.4438	34.19°	.3094
15 =	.4713	.4448	34.29°	.3097
11 =	.4699	.4442	34.29°	.3099

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