

Test Lab Work Request Form

Rev.3 -20 April, 2000

Date Submitted: 06-07-01		Tracking # :TLW 0546	
Project # : 241095		Engineer: M. Keeney	
Test Objective: Confirmation of proposed M/710 reduced bolt body diameter samples' performance when subjected to SAAMI Drop Testing. 6 Guns to be tested, 3 sighted & 3 scoped			
Test Description: 1. Measure initial trigger pull. 2. Measure bolt body diameter using micrometers. 3. Inspect and adjust supplied firearms to process minimums for trigger pull (4 lbs.) and sear engagement (.020). 4. Perform standard SAAMI Jar-off Test, Rotation Test and Drop Test and record results per our standard test procedures. 5. Measure sight screw hole depth on the 3 sighted guns, per print- D-305320. See Phillip for print & measurement method.			
Resource Usage: Manpower Requirements – Facility Requirements –		Test Results Required: Formal Report: Data Only:X Requested Completion Date: 06-13-01	
Required Materials/Parts/Equipment (include quantities): Firearms supplied by Mayfield.			
Test Parts Availability Date: 06-07-01			
Start Date: 06-12-01 Completion Date: 06-12-01 Report Date: 06-12-01		Test Assigned To: Bob Lee & Jeff Wade Assignment Date: 06/11/01	

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S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST (cont'd)

SAAMI Specifications for Standard Drop Test:

Drop Test: 48 inch drop - onto 1" thick 85 durameter (ShoreA) Rubber Matt
Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case
in Chamber, Magazine loaded to capacity with Dummy Rounds.
After each drop Fire Primed Case to verify firearm will still function.

48 inch drop (safety in "Safe" position) - one drop per orientation.

Comments

Barrel Horizontal, Bottom of Stock Down : Pass X Fail _____
Barrel Horizontal, Bottom of Stock Up : Pass X Fail _____
Barrel Horizontal, Left side of Stock Up : Pass X Fail _____
Barrel Horizontal, Right side of Stock Up : Pass X Fail _____
Barrel Vertical, Muzzle Up : Pass X Fail _____
Barrel Vertical, Muzzle Down : Pass X Fail _____

SAAMI Specifications for Standard Rotation Test:

Rotation Test: Rest Firearm on the Butt end and allow Firearm to Fall
Drop - onto 1" thick 85 durameter (ShoreA) Rubber Matt
Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case
in Chamber, Magazine loaded to capacity with Dummy Rounds.
After each drop Fire Primed Case to verify firearm will still function.

"Rotation" (safety in "Safe" position) - one drop per orientation.

Comments

Firearm Vertical, Drop so Left side of Stock is Up : Pass X Fail _____
Firearm Vertical, Drop so Right side of Stock is Up : Pass X Fail _____

Notes: _____

Tester Initials: JW

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S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST

Rifle
Firecontrol No. A-1 Firecontrol Type: STANDARD Date: 6-12-01
Dry Cycles/Rounds Completed: Stock Type STANDARD Engagement at Start .020
Model No. 710 Serial No. 71015574 Engagement at End .0205
Trigger Pull at Start of Test (1) 4.0 (2) 4.0 (3) 4.0 (4) 4.0 (5) 3.75 (6) 4.0
Average Trigger Pull at Start of Test: 3.96 Std. Dev. of Trigger Pull at Start of Test:
Trigger Pull at End of Test (1) 4.0 (2) 4.0 (3) 3.75 (4) 4.0 (5) 4.5 (6) 3.75 83
Average Trigger Pull at End of Test: 4.0 Std. Dev. of Trigger Pull at End of Test:

Additional Notes and Comments

Bolt Body Diameter .6934 / With out scope

For additional details on the proper procedures to be used for this Test Procedure refer to:

ANSI / SAAMI Z299.5-1990

SAAMI Specifications for Standard Jar-Off Test:

Jar-Off Test: 12 inch drop - onto 1" thick 85 durometer (Shore A) Rubber Matt
Firearm ready to fire, Safe in "Fire" position, Fresh Primed Case in
Chamber, Magazine loaded to capacity with Dummy Rounds.
After each drop Fire Primed Case to verify firearm will still function.

12 inch drop (safety in "Fire" position) - one drop per orientation.

Comments

Barrel Horizontal, Bottom of Stock Down:	Pass <u>X</u> Fail <u> </u>
Barrel Horizontal, Bottom of Stock Up:	Pass <u>X</u> Fail <u> </u>
Barrel Horizontal, Left side of Stock Up:	Pass <u>X</u> Fail <u> </u>
Barrel Horizontal, Right side of Stock Up:	Pass <u>X</u> Fail <u> </u>
Barrel Vertical, Muzzle Up:	Pass <u>X</u> Fail <u> </u>
Barrel Vertical, Muzzle Down:	Pass <u>X</u> Fail <u> </u>

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S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST

Rifle
Firecontrol No. A-2 Firecontrol Type: STANDARD Date: 6-12-01

Dry Cycles/Rounds Completed: Stock Type STANDARD Engagement at Start 020

Model No. 710 Serial No. 71016322 Engagement at End

Trigger Pull at Start of Test (1) 4.0 (2) 3.75 (3) 4.0 (4) 4.0 (5) 4.0 (6) 4.0

Average Trigger Pull at Start of Test: 3.96 Std. Dev. of Trigger Pull at Start of Test:

Trigger Pull at End of Test (1) 4.0 (2) 4.0 (3) 3.75 (4) 4.0 (5) 4.25 (6) 4.0

Average Trigger Pull at End of Test: 4.0 Std. Dev. of Trigger Pull at End of Test:

Additional Notes and Comments

Bolt Body Diameter .6933 / With out scope / Trigger pull adjusted

For additional details on the proper procedures to be used for this Test Procedure refer to:

ANSI / SAAMFZ299.5-1990

SAAMI Specifications for Standard Jar-Off Test:

Jar-Off Test: 12 inch drop - onto 1" thick 85 durometer (ShoreA) Rubber Matt
Firearm ready to fire, Safe in "Fire" position, Fresh Primed Case in
Chamber, Magazine loaded to capacity with Dummy Rounds.
After each drop Fire Primed Case to verify firearm will still function.

12 inch drop (safety in "Fire" position) - one drop per orientation.

Comments

Barrel Horizontal, Bottom of Stock Down :	Pass	<u>X</u>	Fail	_____
Barrel Horizontal, Bottom of Stock Up :	Pass	<u>X</u>	Fail	_____
Barrel Horizontal, Left side of Stock Up :	Pass	<u>X</u>	Fail	_____
Barrel Horizontal, Right side of Stock Up :	Pass	<u>X</u>	Fail	_____
Barrel Vertical, Muzzle Up :	Pass	<u>X</u>	Fail	_____
Barrel Vertical, Muzzle Down :	Pass	<u>X</u>	Fail	_____

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S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST (cont'd)

SAAMI Specifications for Standard Drop Test:

Drop Test: 48 inch drop - onto 1" thick 85 durameter (Shore A) Rubber Matt
Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case
in Chamber, Magazine loaded to capacity with Dummy Rounds.
After each drop Fire Primed Case to verify firearm will still function.

48 inch drop (safety in "Safe" position) - one drop per orientation.

	Pass	Fail	Comments
Barrel Horizontal, Bottom of Stock Down :	Pass <u>X</u>	Fail _____	front sight fell off
Barrel Horizontal, Bottom of Stock Up :	Pass <u>X</u>	Fail _____	
Barrel Horizontal, Left side of Stock Up :	Pass <u>X</u>	Fail _____	
Barrel Horizontal, Right side of Stock Up :	Pass <u>X</u>	Fail _____	
Barrel Vertical, Muzzle Up :	Pass <u>X</u>	Fail _____	
Barrel Vertical, Muzzle Down :	Pass <u>X</u>	Fail _____	

SAAMI Specifications for Standard Rotation Test:

Rotation Test: Rest Firearm on the Butt end and allow Firearm to Fall
Drop - onto 1" thick 85 durameter (Shore A) Rubber Matt
Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case
in Chamber, Magazine loaded to capacity with Dummy Rounds.
After each drop Fire Primed Case to verify firearm will still function.

"Rotation" (safety in "Safe" position) - one drop per orientation.

	Pass	Fail	Comments
Firearm Vertical, Drop so Left side of Stock is Up :	Pass <u>X</u>	Fail _____	
Firearm Vertical, Drop so Right side of Stock is Up :	Pass <u>X</u>	Fail _____	

Notes: _____

Tester Initials: JW

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S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST

Firecontrol No. A-3 Firecontrol Type: STANDARD Date: 6-12-01

Dry Cycles/Rounds Completed: Stock Type STANDARD Engagement at Start .0207

Model No. 710 Serial No. 71015057 Engagement at End

Trigger Pull at Start of Test (1) 4.0 (2) 4.0 (3) 4.0 (4) 4.0 (5) 4.0 (6) 3.75

Average Trigger Pull at Start of Test: 3.96 Std. Dev. of Trigger Pull at Start of Test:

Trigger Pull at End of Test (1) 4.0 (2) 4.0 (3) 4.25 (4) 3.75 (5) 4.0 (6) 4.0

Average Trigger Pull at End of Test: 4.0 Std. Dev. of Trigger Pull at End of Test:

Additional Notes and Comments

Bolt Body Diameter .6934 / without SCOPE

For additional details on the proper procedures to be used for this Test Procedure refer to:

ANSI / SAAMI Z299.5-1990

SAAMI Specifications for Standard Jar-Off Test:

Jar-Off Test: 12 inch drop - onto 1" thick 85 durometer (Shore A) Rubber Matt
Firearm ready to fire, Safe in "Fire" position, Fresh Primed Case in
Chamber, Magazine loaded to capacity with Dummy Rounds.
After each drop Fire Primed Case to verify firearm will still function.

12 inch drop (safety in "Fire" position) - one drop per orientation.

Comments

Barrel Horizontal, Bottom of Stock Down:	Pass	<u>X</u>	Fail	<u> </u>
Barrel Horizontal, Bottom of Stock Up:	Pass	<u>X</u>	Fail	<u> </u>
Barrel Horizontal, Left side of Stock Up:	Pass	<u>X</u>	Fail	<u> </u>
Barrel Horizontal, Right side of Stock Up:	Pass	<u>X</u>	Fail	<u> </u>
Barrel Vertical, Muzzle Up:	Pass	<u>X</u>	Fail	<u> </u>
Barrel Vertical, Muzzle Down:	Pass	<u>X</u>	Fail	<u> </u>

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S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST (cont'd)

SAAMI Specifications for Standard Drop Test:

Drop Test: 48 inch drop - onto 1" thick 85 durameter (Shore A) Rubber Matt
Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case
in Chamber, Magazine loaded to capacity with Dummy Rounds.
After each drop Fire Primed Case to verify firearm will still function.

48 inch drop (safety in "Safe" position) - one drop per orientation.

	Pass	Fail	Comments
Barrel Horizontal, Bottom of Stock Down :	Pass <u>X</u>	Fail _____	_____
Barrel Horizontal, Bottom of Stock Up :	Pass <u>X</u>	Fail _____	_____
Barrel Horizontal, Left side of Stock Up :	Pass <u>X</u>	Fail _____	_____
Barrel Horizontal, Right side of Stock Up :	Pass <u>X</u>	Fail _____	_____
Barrel Vertical, Muzzle Up :	Pass <u>X</u>	Fail _____	_____
Barrel Vertical, Muzzle Down :	Pass <u>X</u>	Fail _____	_____

SAAMI Specifications for Standard Rotation Test:

Rotation Test: Rest Firearm on the Butt end and allow Firearm to Fall
Drop - onto 1" thick 85 durameter (Shore A) Rubber Matt
Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case
in Chamber, Magazine loaded to capacity with Dummy Rounds.
After each drop Fire Primed Case to verify firearm will still function.

"Rotation" (safety in "Safe" position) - one drop per orientation.

	Pass	Fail	Comments
Firearm Vertical, Drop so Left side of Stock is Up :	Pass <u>X</u>	Fail _____	_____
Firearm Vertical, Drop so Right side of Stock is Up :	Pass <u>X</u>	Fail _____	_____

Notes: _____

Tester Initials: JW

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S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST

Rifle
Firecontrol No. A-4 Firecontrol Type: STANDARD Date: 6-12-01
 Dry Cycles/Rounds Completed: _____ Stock Type STANDARD Engagement at Start .0204
 Model No. 710 Serial No. 71017722 Engagement at End .0204
 Trigger Pull at Start of Test (1) 4.0 (2) 4.0 (3) 4.5 (4) 4.0 (5) 4.0 (6) 4.0
 Average Trigger Pull at Start of Test: 4.08 Std. Dev. of Trigger Pull at Start of Test: _____
 Trigger Pull at End of Test (1) 4.5 (2) 4.5 (3) 5.0 (4) 4.5 (5) 4.25 (6) 4.75
 Average Trigger Pull at End of Test: 4.58 Std. Dev. of Trigger Pull at End of Test: _____

Additional Notes and Comments

Bolt Body Diameter .6935 / with scope

For additional details on the proper procedures to be used for this Test Procedure refer to:

ANSI / SAAMI Z299.5-1990

SAAMI Specifications for Standard Jar-Off Test:

Jar-Off Test: 12 inch drop - onto 1" thick 85 durometer (Shore A) Rubber Matt
 Firearm ready to fire, Safe in "Fire" position, Fresh Primed Case in
 Chamber, Magazine loaded to capacity with Dummy Rounds.
 After each drop Fire Primed Case to verify firearm will still function.

12 inch drop (safety in "Fire" position) - one drop per orientation.

Comments

Barrel Horizontal, Bottom of Stock Down:	Pass <u>X</u>	Fail _____
Barrel Horizontal, Bottom of Stock Up:	Pass <u>X</u>	Fail _____
Barrel Horizontal, Left side of Stock Up:	Pass <u>X</u>	Fail _____
Barrel Horizontal, Right side of Stock Up:	Pass <u>X</u>	Fail _____
Barrel Vertical, Muzzle Up:	Pass <u>X</u>	Fail _____
Barrel Vertical, Muzzle Down:	Pass <u>X</u>	Fail _____

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S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST (cont'd)

SAAMI Specifications for Standard Drop Test:

Drop Test: 48 inch drop - onto 1" thick 85 durameter (Shore A) Rubber Matt
Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case
in Chamber, Magazine loaded to capacity with Dummy Rounds.
After each drop Fire Primed Case to verify firearm will still function.

48 inch drop (safety in "Safe" position) - one drop per orientation.

			Comments
Barrel Horizontal, Bottom of Stock Down :	Pass <u>X</u>	Fail _____	
Barrel Horizontal, Bottom of Stock Up :	Pass <u>X</u>	Fail _____	Bent scope
Barrel Horizontal, Left side of Stock Up :	Pass <u>X</u>	Fail _____	
Barrel Horizontal, Right side of Stock Up :	Pass <u>X</u>	Fail _____	
Barrel Vertical, Muzzle Up :	Pass <u>X</u>	Fail _____	
Barrel Vertical, Muzzle Down :	Pass <u>X</u>	Fail _____	Loose scope

SAAMI Specifications for Standard Rotation Test:

Rotation Test: Rest Firearm on the Butt end and allow Firearm to Fall
Drop - onto 1" thick 85 durameter (Shore A) Rubber Matt
Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case
in Chamber, Magazine loaded to capacity with Dummy Rounds.
After each drop Fire Primed Case to verify firearm will still function.

"Rotation" (safety in "Safe" position) - one drop per orientation.

			Comments
Firearm Vertical, Drop so Left side of Stock is Up :	Pass <u>X</u>	Fail _____	
Firearm Vertical, Drop so Right side of Stock is Up :	Pass <u>X</u>	Fail _____	

Notes: _____

Tester Initials: JW

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S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST

Rifle
Firecontrol No. A-5 Firecontrol Type: STANDARD Date: 6-12-01

Dry Cycles/Rounds Completed: _____ Stock Type STANDARD Engagement at Start 0203

Model No. 710 Serial No. 71015921 Engagement at End 0205

Trigger Pull at Start of Test (1) 4.0 (2) 3.75 (3) 4.0 (4) 4.0 (5) 4.0 (6) 4.0

Average Trigger Pull at Start of Test: 3.96 Std. Dev. of Trigger Pull at Start of Test: _____

Trigger Pull at End of Test (1) 3.75 (2) 4.25 (3) 4.0 (4) 3.75 (5) 3.75 (6) 4.0 83

Average Trigger Pull at End of Test: 3.92 Std. Dev. of Trigger Pull at End of Test: _____

Additional Notes and Comments

Bolt Body Diameter .6936 / with scope

For additional details on the proper procedures to be used for this Test Procedure refer to:

ANSI / SAAMI Z299.5-1990

SAAMI Specifications for Standard Jar-Off Test:

Jar-Off Test: 12 inch drop - onto 1" thick 85 durometer (Shore A) Rubber Matt
Firearm ready to fire, Safe in "Fire" position, Fresh Primed Case in
Chamber, Magazine loaded to capacity with Dummy Rounds.
After each drop Fire Primed Case to verify firearm will still function.

12 inch drop (safety in "Fire" position) - one drop per orientation.

Comments

Barrel Horizontal, Bottom of Stock Down: Pass X Fail _____

Barrel Horizontal, Bottom of Stock Up: Pass X Fail _____

Barrel Horizontal, Left side of Stock Up: Pass X Fail _____

Barrel Horizontal, Right side of Stock Up: Pass X Fail _____

Barrel Vertical, Muzzle Up: Pass X Fail _____

Barrel Vertical, Muzzle Down: Pass X Fail _____

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S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST (cont'd)

SAAMI Specifications for Standard Drop Test:

Drop Test: 48 inch drop - onto 1" thick 85 durameter (Shore A) Rubber Matt
Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case
in Chamber, Magazine loaded to capacity with Dummy Rounds.
After each drop Fire Primed Case to verify firearm will still function.

48 inch drop (safety in "Safe" position) - one drop per orientation.

	Pass	Fail	Comments
Barrel Horizontal, Bottom of Stock Down :	Pass <u>X</u>	Fail _____	
Barrel Horizontal, Bottom of Stock Up :	Pass <u>X</u>	Fail _____	Be a scope
Barrel Horizontal, Left side of Stock Up :	Pass <u>X</u>	Fail _____	
Barrel Horizontal, Right side of Stock Up :	Pass <u>X</u>	Fail _____	
Barrel Vertical, Muzzle Up :	Pass <u>X</u>	Fail _____	
Barrel Vertical, Muzzle Down :	Pass <u>X</u>	Fail _____	

SAAMI Specifications for Standard Rotation Test:

Rotation Test: Rest Firearm on the Butt end and allow Firearm to Fall
Drop - onto 1" thick 85 durameter (Shore A) Rubber Matt
Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case
in Chamber, Magazine loaded to capacity with Dummy Rounds.
After each drop Fire Primed Case to verify firearm will still function.

"Rotation" (safety in "Safe" position) - one drop per orientation.

	Pass	Fail	Comments
Firearm Vertical, Drop so Left side of Stock is Up :	Pass <u>X</u>	Fail _____	
Firearm Vertical, Drop so Right side of Stock is Up :	Pass <u>X</u>	Fail _____	

Notes: _____

Tester Initials: JW

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S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST

RIFLE
Firecontrol No. A-6 Firecontrol Type: STANDARD Date: 6-12-01
Dry Cycles/Rounds Completed: _____ Stock Type STANDARD Engagement at Start 0204
Model No. 710 Serial No. 71016333 Engagement at End 0205
Trigger Pull at Start of Test (1) 4.0 (2) 4.0 (3) 4.0 (4) 3.75 (5) 4.0 (6) 4.0
Average Trigger Pull at Start of Test: 3.96 Std. Dev. of Trigger Pull at Start of Test: _____
Trigger Pull at End of Test (1) 4.5 (2) 3.75 (3) 3.75 (4) 4.0 (5) 4.0 (6) 4.0 83
Average Trigger Pull at End of Test: 4.0 Std. Dev. of Trigger Pull at End of Test: _____

Additional Notes and Comments

Bolt Body Diameter .6933 / with scope

For additional details on the proper procedures to be used for this Test Procedure refer to:

ANSI / SAAMI Z299.5-1990

SAAMI Specifications for Standard Jar-Off Test:

Jar-Off Test: 12 inch drop - onto 1" thick 85 durometer (Shore A) Rubber Matt
Firearm ready to fire, Safe in "Fire" position, Fresh Primed Case in
Chamber, Magazine loaded to capacity with Dummy Rounds.
After each drop Fire Primed Case to verify firearm will still function.

12 inch drop (safety in "Fire" position) - one drop per orientation.

Comments

Barrel Horizontal, Bottom of Stock Down :	Pass	<u>X</u>	Fail	_____
Barrel Horizontal, Bottom of Stock Up :	Pass	<u>X</u>	Fail	_____
Barrel Horizontal, Left side of Stock Up :	Pass	<u>X</u>	Fail	_____
Barrel Horizontal, Right side of Stock Up :	Pass	<u>X</u>	Fail	_____
Barrel Vertical, Muzzle Up :	Pass	<u>X</u>	Fail	_____
Barrel Vertical, Muzzle Down :	Pass	<u>X</u>	Fail	_____

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S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST (cont'd)

SAAMI Specifications for Standard Drop Test:

Drop Test: 48 inch drop - onto 1" thick 85 durameter (Shore A) Rubber Matt
Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case
in Chamber, Magazine loaded to capacity with Dummy Rounds.
After each drop Fire Primed Case to verify firearm will still function.

48 inch drop (safety in "Safe" position) - one drop per orientation.

	Pass	Fail	Comments
Barrel Horizontal, Bottom of Stock Down :	Pass <u>X</u>	Fail _____	
Barrel Horizontal, Bottom of Stock Up :	Pass <u>X</u>	Fail _____	Bent scope
Barrel Horizontal, Left side of Stock Up :	Pass <u>X</u>	Fail _____	
Barrel Horizontal, Right side of Stock Up :	Pass <u>X</u>	Fail _____	
Barrel Vertical, Muzzle Up :	Pass <u>X</u>	Fail _____	
Barrel Vertical, Muzzle Down :	Pass <u>X</u>	Fail _____	

SAAMI Specifications for Standard Rotation Test:

Rotation Test: Rest Firearm on the Butt end and allow Firearm to Fall
Drop - onto 1" thick 85 durameter (Shore A) Rubber Matt
Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case
in Chamber, Magazine loaded to capacity with Dummy Rounds.
After each drop Fire Primed Case to verify firearm will still function.

"Rotation"; (safety in "Safe" position) - one drop per orientation.

	Pass	Fail	Comments
Firearm Vertical, Drop so Left side of Stock is Up :	Pass <u>X</u>	Fail _____	
Firearm Vertical, Drop so Right side of Stock is Up :	Pass <u>X</u>	Fail _____	

Notes: _____

Tester Initials: JW

ET35119

Rear sight hole diameter

A1 Hole A .1400

A2 " A .1400

A3 " A .1405

~~A4 " A~~

~~A5 " A~~

~~A6 " A~~

Hole B .1400

" B .1390

" B .1400

~~" B~~

~~" B~~

~~" B~~

Front sight hole diameter

A1 Hole C .1130

A2 " C ~~.1105~~ .1105

A3 " C .1170

~~A4 " C~~

~~A5 " C~~

~~A6 " C~~

Hole D .1100

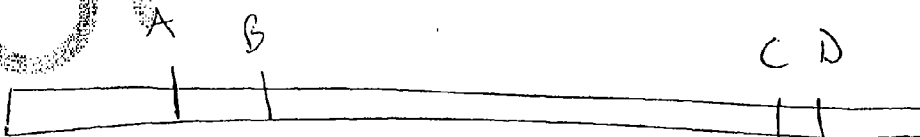
" D .1115

" D .1100

~~" D~~

~~" D~~

~~" D~~



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