To: Rich Kosko, The Hanson Group

Date: Sept. 9, 1999

cc: D. Diaz, J. McCollum, M. Golemboski

Topic: Remington Receiver Insert, Pt. #300327

Rich,

Please find enclosed drawings 1E & 2E-300327. Please review and quote tool alterations per revisions no. 28 and 29 of drawing 2E-300327. The alterations are to be completed prior to the next sampling of the tool. Direct your quote to Jim McCollum purchasing manager Elizabethtown facility.

Other tool alterations required (at no charge to Remington) are to include resizing of the four .122 +/-.0015 diameter holes and the two .097 +/-.0015 diameter holes as highlighted on drawing 2E-300327. In house inspections indicate the .122 diameter holes are .1245 and the .097 diameter holes are .100. Please resize the core pins to produce mean model drawing hole diameters.

Please call me to discuss if you have any questions or concerns.

Sincerek

Michael D. Keeney

Remington Arms Co., Inc.

Michael D. Keeney Staff Engineer Page 1 of 1

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