

The Hanson Group, LTD.

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Fax Cover Sheet**Date :** May 26, 1999**Pages :** 3**To :** Mike Keeney**From :** Rich Kosko**Company :** Remington Arms Co., Inc.**Company :** The Hanson Group**Fax:** 502-737-9576**Fax:** 413-589-0761**Phone :** 502-769-7600**Phone :** 413-589-0534 ex.238**Subject:** Receiver Insert Inspection Reports**Comments:**

Dear Mike,

Per our telephone conversation yesterday afternoon I am sending you our inspection reports on the Receiver Insert. As I mentioned there are two reports, one is of hole locations in the trigger housing area (Geometric Tolerances). The other is for critical dimensions as outlined on prints 1&2E 300327.

Please notify me if your measurements are different than ours in the event you had your samples measured.

Regards,



Rich Kosko
Program Manager

ET35675

The Hanson Group, Ltd
Tooling Division
IN-PROCESS INSPECTION RECORD

Job#	9990204	Project Name				Receiver insert
Part Name	insert plastic	Detail#	Rev.	Lot#	Lot Qty	4
Department		Operation#	Machine			

[illegible]

Date: 5-10-99 Initials: KEE

The Hanson Group Ltd.			Dimensional Layout Report				Lab #871-R	Page 1 of 1
Part Name: Remington Receiver Insert			Drawing Number: 12E-300927				Metrologist: D.Alexander	
Part Number:			Rev:				Date: 5/25/99	
Spec./Tolerance	MMC	Part A	Part B	Part C	Part D			
15R (6)	MV	.010/.015	.010/.020	.010/.020	.010/.015			
.30+/- .003 Typ	MV	.376/.380	.377/.380	.377/.378	.376/.378			
.125R (6)	MV	.116/.125	.116/.125	.120/.125	.115/.125			
.701+/- .002 Dia	MV	0.697	0.695	0.697	0.696			
120°±30°	OC	Pass	Pass	Pass	Pass			
.915+/- .005 Dia	MV	0.907	0.896	0.906	0.907			
.122+/- .0015 (5)	GP	0.122	0.122	0.122	0.122			
.122+/- .0015 (7)	GP	0.125	0.125	0.125	0.125			
.122+/- .0015 (9)	GP	0.123	0.123	0.123	0.123			
.122+/- .0015 (11)	GP	0.123	0.123	0.123	0.123			
.097+/- .0015 (20)	GP	0.098	0.098	0.098	0.098			
.087+/- .0015 (22)	GP	0.097	0.097	0.087	0.097			
.127+/- .0015	GP	0.128	0.128	0.128	0.128			

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