

M71D - Firing Pin Assembly

OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead	Std. Run Hours	Material \$	Labor \$	Over Head \$	Oper. Cost
10	Assemble Firing Pin Tip to Firing Pin			\$ 1,500.00	8502	\$ 15.05	238.04%	0.001109	\$ -	\$ 0.02	\$ 0.04	\$ 0.06
10	Assemble Firing Pin Sub Assembly, Main Spring, Bolt Plug & Firing Pin Head		\$ 7,500.00	\$ 1,500.00	8502	\$ 15.05	238.04%	0.014515	\$ -	\$ 0.22	\$ 0.52	\$ 0.74
	Totals		\$ 7,500.00	\$ 1,000.00				0.015624	\$ -	\$ 0.24	\$ 0.56	\$ 0.79

DUPLICATE

REV4-EST XLS

ET36024