

OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead	Std. Run Hours	Material \$	Labor \$	Over Head \$	Oper. Cost
	Material (Blank 94523)								\$ 3.35			\$3.35
16	Cutoff Heat, Manual upset Tooling		\$ 13,000.00	\$ 1,000.00	8173	\$ 15.89	397.98%	0.034889		\$ 0.55	\$ 2.21	\$ 2.76
18	Machine straighten				8173	\$ 15.89	397.98%	0.007991		\$ 0.13	\$ 0.51	\$ 0.63
			\$ 13,000.00	\$ 1,000.00					\$ 3.35	\$ 0.68	\$ 2.71	\$6.74

DUPLICATE

REV4-EST.XLS

ET36035