M710 - Receiver Insert

OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital $	Ops. $	Depart. Number	Depart. Labor $	Total % Overhead	Std. Run Hours	Material $	Labor $	Over Head $	Oper. Cost
	Blank Material								$ 2.23			$ 2.23
10	Injection Mold	1 Cav	$ 85,000.00	$ 2,500.00	8162	$ 15.54	284.00%	0.011100		$ 0.17	$ 0.49	$ 0.66
								40sec				
20	Ream Sear & Trigger Pivot Pin Holes to Size	Drill Press w/ Jig	$ 7,500.00	$ 1,100.00	8575	$ 15.09	205.82%	0.006147		$ 0.09	$ 0.19	$ 0.28
30	Drill & Tap Adjustment Screw Holes	Drill Press w/ Jig	$ 7,500.00	$ 850.00	8575	$ 15.09	205.82%	0.008335		$ ~~0.13~~	$ ~~0.26~~	$ ~~0.38~~
			$ 100,000.00	**$ 4,450.00**					**$ 2.23**	**$ 0.39**	**$ 0.94**	**$ 3.56**
	Totals		**$ 200,000.00**	**$ 8,900.00**				0.025582	$ ~~4.45~~	$ ~~0.78~~	$ ~~1.88~~	$ ~~7.11~~

REV4-EST XLS

Confidential - Subject to Protective Order
Williams v. Remington