

Danner, Dale

From: Franz, Scott
Sent: Friday, December 15, 2000 9:44 AM
To: Bristol, II Ronald H.; Russo, Al; Trull, John C.; Golemboski, Matt R.; Zajk, Joseph J; Diaz, Danny; Keeney, Mike; Danner, Dale; Snedeker, Jim; Reesor, Phillip K.; Franz, Scott
Subject: M/710 Conf. Call Topics - T & P Series "C"
Importance: High

The following topics will be discussed at 3:00 pm ET.

- Schedule update - Testing to be complete by noon today
Remaining work believed to be low risk
- Magazine box bottoms falling off
4 of 24 guns (17 %) during 100 rd. fcn. test (74, 90, 49, 82 rds.)
- Magazine boxes difficult to remove
modified 5 guns (stocks) for the 400 rd fcn. test (**much easier to remove**)
- Firing Pin Heads loose when received - 12 of 30
- Take down screws loosening/rotating during shooting
rear screw ok
middle screw - 4 of 24 moved (10-30 deg. range)
front screw - 9 of 24 moved (10-40 deg. range)
- Bracket screws loose - 1 of 24 after 100 rd. fcn. test
- Trigger Pull on low side of spec:
30 Gun avg. = 3.99 lbs. in stock (low was 3.42, high was 5.08)
30 Gun avg. = 4.17 lbs. out of stock (low was 3.42, high was 5.00)
24 Gun avg. = 4.21 lbs. out of stock after 100 rds. (3.58-5.50 range)
- Bolt Stop Detent - 2 of 10 loose/no detent force
- Slam Test Results - in process
- 100 rd. fcn. test results very good
1 stem low in 2,400 rds. (outside of mag. box btm. failures)
- 400 rd. fcn. test in process

Some general observations during initial inspection:

- Serial number on box does not agree w/gun (2 guns and boxes switched)
- Double proof stamps on barrel
- Only 1/2 of proof stamp visible
- Incomplete White Dot on ISS
- No hang tag on guns