

Elizabethtown Research Division

PARTS LIST #ET-0106

Date: **Model 504**

Supersedes previous Model 504

4/20/95 **Bolt Action**

Parts List #ET-0100

Rimfire Rifle

Sheet 1 Dotted line (- - -) 22 TR 17 MP 22 TR
Of 4 indicates same part number T 18-IT

BWG. NO.	PART NAME	PART NUMBERS		
	MODEL 504 Long Rifle RAMAC	26500	26502	26493
	Box & Envelope Label	303002	----	----
	(Label to Read "Model 504")			
	Carton Assembly Complete	301051	----	301349
	Instruction Book	301064	----	----
	Cardboard Box	300504	----	----
	Foam Bed	301082	----	301350
	Single Pack Carton	305520	----	----
	Double Pack Carton	305521	----	----
	Triple Pack Carton	305522	----	----
	Four Pack Carton	305523	----	----
	Five Pack Carton	305524	----	----
C-301049	Safety Lock	301049	----	----
	Stock Wrap	300325	----	----
A-301086	Scope Mount Package	301086	----	----
B-301082	504 Scope Base (2)	301082	----	----
A-301084	Polyzip Bag	301084	----	----
A-301083	Scope Mount Screw (4)	301083	----	----
A-301085	Torx Wrench	301085	----	----
D-301002	Bolt Assembly Complete	301002	----	----
A-301045	Bolt CamLock Assembly	301045	----	----
C-301001	Bolt CamLock Assembly Blank	301001	----	----
A-301059	Bolt Cam Lock	301059	----	----
E-300833	Bolt Cam Lock Blank	300833	----	----
C-300832	Bolt Handle	300832	----	----
A-300823	Bolt Handle Retention Screw	300823	----	----
C-301008	Bolt Head Assembly	301008	----	----
E-300839	Bolt Head	300839	----	----
A-301019	Extractor - Left	301019	----	----
C-300835	Extractor Blank - Left	300835	----	----
A-301020	Extractor - Right	301020	----	----
C-300947	Extractor Blank - Right	300947	----	----
B-97039	Extractor Plunger (2)	97039	----	----
A-300170	Spring, Extractor (2)	300170	----	----
C-301009	Bolt Plug Assembly	301009	----	----
A-300821	Ball Plunger	300821	----	----
A-301114	Bolt Plug	301114	----	----
D-300989	Bolt Plug Blank	300989	----	----
C-301000	Firing Pin Assembly	301000	----	----
C-300837	Firing Pin	300837	----	----
E-300939	Firing Pin Shaft	300939	----	----
A-300822	Main Spring	300822	----	----
C-300829	Main Spring Sleeve	300829	----	----

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BWG. NO.	PART NAME	PART NUMBERS		
C-300830	Spring Retaining Sleeve	300830	----	----
D-301006	Fire Control Assembly	301006	----	----
B-300971	Engagement Screw	300971	----	----
B-300972	Min Engagement Screw	300972	----	----
B-300865	Pivot Pin (2)	300865	----	----
A-300465	Retaining Clip	300465	----	----
A-301023	Safety Arm	301023	----	----
D-300871	Safety Arm Blank	300871	----	----
B-300407	Safety Detent Spring	300407	----	----
B-300864	Safety Pivot Pin	300864	----	----
C-300867	Sear	300867	----	----
D-300866	Sear Blank	300866	----	----
A-300999	Spring, Sear Return	300999	----	----
A-300998	Spring, Trigger Pull	300998	----	----
C-300869	Trigger	300869	----	----
D-300868	Trigger Blank	300868	----	----
A-300861	Trigger Adjustment Screw	300861	----	----
A-301163	Trigger Block Screw	301163	----	----
B-301132	Trigger Housing	301132	----	----
D-300870	Trigger Housing Blank	300870	----	----
C-301341	Magazine Box Assembly	301341	----	----
C-301340	Magazine Box	301340	----	----
C-300857	Magazine Box Bottom - LR	300857	----	----
C-300973	Magazine Box Bottom Blank - LR	300973	----	----
D-301269	Magazine Follower	301269	----	----
A-301024	Magazine Retainer - LR	301024	----	----
C-300856	Magazine Retainer Blank - LR	300856	----	----
B-301270	Magazine Spring	301270	----	----
C-301004	Magazine Housing Assembly	301004	----	----
A-301025	Ejector	301025	----	----
B-300854	Ejector Blank	300854	----	----
C-300860	Magazine Housing	300860	----	----
D-300862	Magazine Housing Blank	300862	----	----
A-300851	Magazine Housing Pin	300851	----	----
C-301010	Magazine Release Assembly	301010	----	----
A-301138	Magazine Latch	301138	----	----
A-300852	Magazine Latch Pin	300852	----	----
B-300853	Magazine Latch Blank	300853	----	----
A-301139	Magazine Release	301139	----	----
C-300858	Magazine Release Blank - Cast	300858	----	----

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ENG. NO.	PART NAME	PART NUMBERS		
C-300859	Magazine Release Blank - Machined	300859	----	----
A-300850	Spring, Magazine Release	300850	----	----
E-301018	Master Assembly			
A-301077	Escutcheon	301077	----	----
C-300876	Escutcheon Blank	300876	----	----
A-300879	Housing Screw	300879	----	----
A-300880	Housing Screw Lock Washer	300880	----	----
A-300851	Magazine Housing Pin	300851	----	----
D-301091	Master Assembly Lubrication			
B-300881	Takedown Screw-Front	300881	----	----
D-300877	Trigger Guard	300877	----	----
B-300875	Trigger Guard Screw	300875	----	----
D-301003	Receiver-Barrel Assembly	301003	301194	301193
E-300849	Barrel	300849		
E-301183	Barrel		301183	
LC-577	Chamber - 17 Mach 2			
E-301175	Barrel			301175
A-300848	Barrel Clamp Screw	300848	----	----
A-301013	Barrel Guide Pin	301013	----	----
A-300843	Barrel Set Screw	300843	----	----
A-301140	Bolt Stop	300846	----	----
C-300845	Bolt Stop Blank - Cast	300845	----	----
C-300846	Bolt Stop Blank - Machined	300846	----	----
A-300841	Bolt Stop Pivot Pin	300841	----	----
A-300840	Bolt Stop Spring	300840	----	----
A-300842	Magazine Release Pin	300842	----	----
C-301016	Receiver	301016	----	----
E-300847	Receiver Blank	300847	----	----
B-305540	Receiver Plug Screws	305540	----	----
B-300844	Recoil Lug	300844	----	----
E-300984	Stock Assembly	300984	----	
E-301196	Stock Assembly			301196
C-15331	Grip Cap			15331
A-301015	Medallion	301015	----	
C-300988	Medallion Blank	300988	----	
A-300874	Medallion Screw (2)	300874	----	
C-300995	Recoil Pad Assembly	300995	----	----
C-301031	Recoil Pad Blank	301031	----	----
B-25410	Screw	25410	----	----
B-300498	Screw - Q.D.	301162	----	----
B-300498	Screw - Q.D.	300498	----	----

Subject to Protective Order - Williams v. Remington

ETE000000316

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DWG. NO.	PART NAME	PART NUMBERS
1E-300872	Stock - Inletting	300872 ----
2E-300872	Stock - Exterior	300872 ----
D-301062	Checkering Pattern	
1E-301198	Stock - Inletting	301198
2E-301198	Stock - Exterior	301198
B-301030	Swivel Screw Spacer	301030 ----
A-300873	Trigger Guard Screw Insert	300873 ----