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Remington Arms Company Ind RESEARCH & DEVELOPMENT TECHNICAL CENTER 315 WEST RING ROAD ELIZABETHTOWN, KY 42701

### 60 Rd. LIVE FIRE TEST

### Testing of Sight for Looseness:

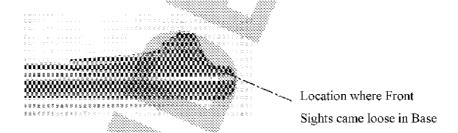
During Iteration 1 Trial & Pilot testing some from sights came loose during both the live fire POI test and the Abuse test. To determine if production has eliminated this problem with the current run of product a 60 rd./gun live fire test was added for Iteration 2 testing.

### Procedure

Sixty (60) rounds were fired through each of the sample rifles. The front and rear sights were checked for looseness at the start of the test, after 20 rounds, after 40 rounds and after the completion of the 60 rounds.

### Results

None of the 9 guns tested during this test had any part of either the front or rear sight come loose. All testing was shot from the shooting jacks in the short range and the procedure documented in the Test Plan was followed.



# MEASUREMENTS AND INSPECTIONS:

# MEASUREMENTS OF SIGHT SCREW HOLE DEPTH

## Procedure:

To assure that the screw holes in the barrels used for attaching the front and rear sight bases are drilled to the correct model drawing depth, both of the two front sight screw holes and both of the rear sight screw holes were measured for depth.

A full copy of the procedure used to measure this characteristic can be found in the T & P Test Plan ( see Part B).

May 01 Trial & Pilot Test Remington M/710 Centerfire Rifle w/Iron Sights;
R & D Technical Center Project No. 241095; TLW0395, TLW0405, TLW 0505

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