

Elizabethtown Research Division

PARTS LIST #ET-0096

Date: Model 597

Supersedes Previous Model 597

10/22/04 Autoloading

Parts List #ET-0090

Rimfire Rifle

Sheet	1	Dotted line (---)	597	597	597	597	597	597
of	6	indicates same part number	LR	SPORTER	LSS	SS	MAGNUM	MAG LS

DWG. NO.	PART NAME	PART NUMBERS						
	MODEL 597 RAMAC	6550	6564	6556	6565	6560	6566	
	CARTON ASSEMBLY COMPLETE	330031	----	----	----	----	----	----
	Carton Assembly	1640	----	----	----	----	----	----
	Document Envelope	1649	----	----	----	----	----	----
	Instruction Book	3489	----	----	----	----	----	----
	Product Owners Card	1426	----	----	----	----	----	----
	Remington Authorized Gunsmith	3413	----	----	----	----	----	----
	Safety Manual	3499	----	----	----	----	----	----
	Oval Label	3491	----	----	----	----	----	----
	Package Insert	300185	----	----	----	----	----	----
C-301049	Cable Lock	301049	----	----	----	----	----	----
	Box & Envelope Label	993002	----	----	----	----	----	----
	Five Pack Label	300116	----	----	----	----	----	----
	Five Pack Carton	1645	----	----	----	----	----	----
	Stock Wrap	300325	----	----	----	----	----	----
	Loading Instruction Hang Tag					300273		
	Features Hang Tag	300411	----	----	----	----	----	----
D-305065	BARREL ASSEMBLY COMPLETE	305065	----	305066	----	300886	----	----
D-305040	Receiver	305040	----	305041	----	305042	----	----
E-300046	Receiver Blank	300046	----	----	----	----	----	----
D-300062	Receiver Marking (Long Rifle)							
D-300094	Receiver Marking (Win. Mag.)							
B-305540	Receiver Plug Screw (3 Req'd)	305540	----	305541	----	305540	----	----
C-300040	Barrel Clamp	300040	----	----	----	----	----	----
A-300013	Barrel Clamp Screw	300013	----	----	----	----	----	----
B-305000	Bolt Buffer	305000	----	----	----	305001	----	----
D-300045	Bolt Handle (Blank 300078)	300045	----	----	----	----	----	----
B-300001	Bolt Guide Rail (Blank 300079)	300001	----	----	----	----	----	----
	(2 req'd)							
A-300018	Guide Rail Ret. Screw (2 req'd)	300018	----	----	----	----	----	----
A-300007	Action Spring (2 req'd)	300007	----	----	----	----	----	----
A-300110	Action Spring Inner (2 req'd)					300110	----	----

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Sheet	2	Dotted line (---)	597	597	597	597	597	597
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DWG. NO.	PART NAME	PART NUMBERS						
A-300111	Action Spring Outer (2 req'd)						300111	----
C-300035	Front Sight (Blank 300209)	300035	----	----	----			
B-300495	Front Sight Screw	300495	----	----	----			
B-305525	REAR SIGHT ASSEMBLY	305525	----	----	----			
A-300526	Elevation Screw	300526	----	----	----			
C-300533	Rear Sight Aperature	300533	----	----	----			
D-300530	Rear Sight Base	300530	----	----	----			
C-300532	Rear Sight Slide	300532	----	----	----			
C-300531	Rear Sight Slide Blank	300531	----	----	----			
B-300527	Windage Screw	300527	----	----	----			
B-300495	Rear Sight Base Screw (2 Req'd)	300495	----	----	----			
D-305030	BARREL ASSEMBLY	305030	----	305031	----			
D-305070	BARREL ASSEMBLY						305071	----
D-300061	Barrel Assembly Marking (Long Rifle)							
D-300103	Barrel Assembly Marking (Win. Mag.)							
D-305035	Barrel	305035	----	305036	----			
D-305025	Barrel Blank (Mat'l 300184/300100)	305025	----	305026	----			
D-300070	Barrel (Material 300184)						300070	----
C-305020	Barrel Extension	305020	----	305021	----		305020	----
C-305015	Barrel Extension Blank	305015	----	305016	----		305015	----
D-305050	BOLT ASSEMBLY	305050	----	----	----		305051	----
D-300049	Bolt	300049	----	----	----			
D-300050	Bolt Blank	300050	----	----	----			
B-300098	Bolt						300098	----
D-300097	Bolt Blank						300097	----
C-300029	Bolt Handle Spring (Blank 330029)	300029	----	----	----			
A-300011	Bolt Handle Spring Rivet	300011	----	----	----			
C-305010	Extractor	305010	----	----	----			
C-300030	Extractor Blank	300030	----	----	----			
A-97418	Extractor Spring	97418	----	----	----			
A-300170	Extractor Spring						300170	----
B-97039	Extractor Plunger (Blank 97038)	97039	----	----	----			

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10/22/04 **Autoloading**

Parts List #ET-0090

Rimfire Rifle

Sheet 3 Dotted line (- - -)
of 6 indicates same part number

597	597	597	597	597	597
LR	SPORTER	LSS	SS	MAGNUM	MAG LS

DWG. NO.	PART NAME	PART NUMBERS
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C-300028	Firing Pin (Material 300101)	300028	----	----	----	----	----
A-300006	Firing Pin Spring	300006	----	----	----	----	----
A-300014	Firing Pin Retaining Pin	300014	----	----	----	----	----

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10/22/04 Autoloading

Parts List #ET-0090

Rimfire Rifle

Sheet	4	Dotted line (---)	597	597	597	597	597	597
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DWG. NO.	PART NAME	PART NUMBERS						
D-305055	TRIGGER HOUSING ASSEMBLY	305055	----	----	----		305056	----
D-300596	Housing	300596	----	----	----			
E-300051	Housing Blank (2E-300051)	300051	----	----	----			
D-300597	Housing						300597	----
E-300069	Housing Blank (2E-300069)						300069	----
C-300592	Ejector (Blank 300591)	300592	----	----	----			
C-300067	Ejector (Blank 300109)						300067	----
C-300031	Hammer	300031	----	----	----			
C-300048	Hammer Blank	300048	----	----	----			
C-300033	Hammer Spring	300033	----	----	----			
B-300005	Spring Bushing (2 req'd)	300005	----	----	----			
B-300000	Pivot Pin (5 req'd)	300000	----	----	----			
A-300008	Sear Spring	300008	----	----	----			
C-300438	Pressed Insert	300438	----	----	----			
A-301158	Safety Button - RH (painted)	301158	----	----	----			
C-301039	Safety Button - Blank	301039	----	----	----			
C-201209	Safety Plunger	201209	----	----	----			
A-201218	Safety Plunger Spring	201218	----	----	----			
A-300017	Safety Spring Retaining Pin	300017	----	----	----			
C-300038	Magazine Latch (Blank 300263)	300038	----	----	----			
B-300024	Magazine Latch Spring	300024	----	----	----			
B-300002	Magazine Latch Pivot Pin	300002	----	----	----			
C-300032	Magazine Release (Blank 300261)	300032	----	----	----			
C-300066	Magazine Release (Blank 300262)						300066	----
A-300016	Magazine Release Retaining Pin	300016	----	----	----			
C-300378	Hold Open (Blank 300377)	300378	----	----	----			
C-300380	Hold Open (Blank 300379)						300380	----
A-300015	Hold Open Pin	300015	----	----	----			
B-300025	Hold Open Spring	300025	----	----	----		300817	----
D-300056	TRIGGER ASSEMBLY	300056	----	----	----			
D-300417	Trigger (Blank 300439)	300417	----	----	----			
B-300815	Sear	300815	----	----	----			
D-300047	Sear Blank	300047	----	----	----			
B-305005	Sear Link Pin	305005	----	----	----			

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Parts List #ET-0090

Rimfire Rifle

Sheet	5	Dotted line (---)	597	597	597	597	597	597
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DWG. NO.	PART NAME	PART NUMBERS						
B-305005	Link Pin (2 req'd)	305006	----	----	----	----	----	----
B-300004	Link Left (Blank 300006)	300004	----	----	----	----	----	----
B-300023	Link Right (Blank 300007)	300023	----	----	----	----	----	----
B-300019	Link Return Spring	300019	----	----	----	----	----	----
B-300022	Link Pin Cap	300022	----	----	----	----	----	----
C-305545	MAGAZINE BOX ASSEMBLY	305547	----	----	----	305546	----	----
E-301268	Magazine Box	301268	----	----	----	----	----	----
E-300503	Magazine Box	----	----	----	----	300503	----	----
E-301267	Magazine Box Bottom	301267	----	----	----	----	----	----
E-300060	Magazine Box Bottom	----	----	----	----	300060	----	----
C-300119	Magazine Box Bottom Artwork	----	----	----	----	----	----	----
B-301270	Magazine Spring	301270	----	----	----	----	----	----
B-300064	Magazine Spring	----	----	----	----	300064	----	----
D-301269	Magazine Follower	301269	----	----	----	----	----	----
E-300065	Magazine Follower	----	----	----	----	300065	----	----
A-300010	Assembly Pin	300010	----	----	----	----	----	----
A-300012	Takedown Screw Front	300012	----	----	----	----	----	----
A-300161	Takedown Screw Rear	300161	----	----	----	----	----	----
C-305045	STOCK ASSEMBLY	305045	305048	305046	305045	305047	305049	
E-305075	Stock	305075			305075	305076		
E-300057	Stock		300120	300057			300124	
D-300118	Stock Inletting							
E-300058	Butt Plate	300058			----	----		
C-92583	Butt Plate Artwork							
C-300059	Grip Cap	300059			----	----		
C-300072	Grip Cap Artwork							
D-92796	Butt Plate		92796	----				
D-92797	Butt Plate Insert		92797	----				
C-92583	Butt Plate Insert Artwork							
B-25410	Butt Plate Screw (4 req'd)		25410	----				
B-300498	Sling Swivel Stud (2 req'd)		300498	----		----		
C-300162	Stock Insert Front		300162	----				
C-300163	Stock Insert Rear		300163	----				
D-300063	Scope Rail					300063	----	

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Sheet	6	Dotted line (- - -)	597	597	597	597	597	597
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DWG. NO.	PART NAME	PART NUMBERS					
B-300949	Scope Rail Mounting Screw (3 req'd)	300949	----	----	----	----	----

ARMS SERVICE PARTS ONLY

D-300117	Document Envelope Assembly	1748	----	----	----	----
C-305010	Extractor, Short	305010	----	----	----	----
C-305010	Extractor, Long	305012	----	----	----	----
C-305010	Extractor, Extra Long	305013	----	----	----	----
B-300376	Rear Sight Assembly Complete	300376	----	----	----	----
B-103145	Rear Sight Assembly	103149	----	----	----	----
B-28505	Rear Sight Base Screw (2 Req'd)	28505	----	----	----	----