

Elizabethtown Research Division

PARTS LIST #ET-0089

Date: **Model 504**

Supersedes previous Model 504

10/19/04 **Bolt Action**

Parts List #ET-0088

Rimfire Rifle

Sheet 1 Dotted line (- - -) 22 1/2
Of 3 indicates same part number

BWG. NO.	PART NAME	PART NUMBERS
	MODEL 504 Long Rifle RAMAC	26500
	Box & Envelope Label	993902
	(Label to Read "Model 504")	
	Carton Assembly Complete	301051
	Instruction Book	301064
	Cardboard Box	300504
	Foam Bed	301082
	Single Pack Carton	305520
	Double Pack Carton	305521
	Triple Pack Carton	305522
	Four Pack Carton	305523
	Five Pack Carton	305524
C-301049	Safety Lock	301049
	Stock Wrap	300325
A-301086	Scope Mount Package	301086
B-301082	504 Scope Base (2)	301082
A-301084	Polyzip Bag	301084
A-301083	Scope Mount Screw (4)	301083
A-301085	Torx Wrench	301085
D-301002	Bolt Assembly Complete	301002
A-301045	Bolt CamLock Assembly	301045
C-301001	Bolt CamLock Assembly Blank	301001
A-301059	Bolt Cam Lock	301059
E-300822	Bolt Cam Lock Blank	300822
C-300832	Bolt Handle	300832
A-300823	Bolt Handle Retention Screw	300823
C-301008	Bolt Head Assembly	301008
E-300839	Bolt Head	300839
A-301019	Extractor - Left	301019
C-300835	Extractor Blank - Left	300835
A-301020	Extractor - Right	301020
C-300947	Extractor Blank - Right	300947
B-97039	Extractor Plunger (2)	97039
A-300170	Spring, Extractor (2)	300170
C-301009	Bolt Plug Assembly	301009
A-300821	Ball Plunger	300821
A-301114	Bolt Plug	301114
D-300989	Bolt Plug Blank	300989
C-301000	Firing Pin Assembly	301000
C-300837	Firing Pin	300837
E-300939	Firing Pin Shaft	300939
A-300822	Main Spring	300822
C-300829	Main Spring Sleeve	300829

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Sheet 2 Dotted line (- - -) 22 LR
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BWG. NO.	PART NAME	PART NUMBERS
C-300830	Spring Retaining Sleeve	300830
D-301006	Fire Control Assembly	301006
B-300971	Engagement Screw	300971
B-300972	Min Engagement Screw	300972
B-300865	Pivot Pin (2)	300865
A-300465	Retaining Clip	300465
A-301023	Safety Arm	301023
D-300871	Safety Arm Blank	300871
B-300407	Safety Detent Spring	300407
B-300864	Safety Pivot Pin	300864
C-300867	Sear	300867
D-300866	Sear Blank	300866
A-300999	Spring, Sear Return	300999
A-300998	Spring, Trigger Pull	300998
C-300869	Trigger	300869
D-300868	Trigger Blank	300868
A-300861	Trigger Adjustment Screw	300861
A-301163	Trigger Block Screw	301163
B-301132	Trigger Housing	301132
D-300870	Trigger Housing Blank	300870
C-301341	Magazine Box Assembly	301341
C-301340	Magazine Box	301340
C-300857	Magazine Box Bottom - LR	300857
C-300973	Magazine Box Bottom Blank - LR	300973
D-301269	Magazine Follower	301269
A-301024	Magazine Retainer - LR	301024
C-300856	Magazine Retainer Blank - LR	300856
B-301270	Magazine Spring	301270
C-301004	Magazine Housing Assembly	301004
A-301025	Ejector	301025
B-300854	Ejector Blank	300854
C-300860	Magazine Housing	300860
D-300862	Magazine Housing Blank	300862
A-300851	Magazine Housing Pin	300851
C-301010	Magazine Release Assembly	301010
A-301138	Magazine Latch	301138
A-300852	Magazine Latch Pin	300852
B-300853	Magazine Latch Blank	300853
A-301139	Magazine Release	301139
C-300858	Magazine Release Blank - Cast	300858

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Sheet 3 Dotted line (- - -) 22 73

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BWG. NO.	PART NAME	PART NUMBERS
C-300859	Magazine Release Blank - Machined	300859
A-300850	Spring, Magazine Release	300850
E-301018	Master Assembly	301018
A-301077	Escutcheon	301077
C-300876	Escutcheon Blank	300876
A-300879	Housing Screw	300879
A-300880	Housing Screw Lock Washer	300880
A-300851	Magazine Housing Pin	300851
D-301091	Master Assembly Lubrication	
B-300881	Takedown Screw-Front	300881
D-300877	Trigger Guard	300877
B-300875	Trigger Guard Screw	300875
D-301003	Receiver-Barrel Assembly	301003
E-300849	Barrel	300849
A-300848	Barrel Clamp Screw	300848
A-301013	Barrel Guide Pin	301013
A-300843	Barrel Set Screw	300843
A-301140	Bolt Stop	300846
C-300845	Bolt Stop Blank - Cast	300845
C-300846	Bolt Stop Blank - Machined	300846
A-300841	Bolt Stop Pivot Pin	300841
A-300840	Bolt Stop Spring	300840
A-300842	Magazine Release Pin	300842
C-301016	Receiver	301016
E-300847	Receiver Blank	300847
B-305540	Receiver Plug Screws	305540
B-300844	Recoil Lug	300844
E-300984	Stock Assembly	300984
A-301015	Medallion	301015
C-300988	Medallion Blank	300988
A-300874	Medallion Screw (2)	300874
C-300995	Recoil Pad Assembly	300995
C-301031	Recoil Pad Blank	301031
B-25410	Screw	25410
B-300498	Screw - Q.D.	301162
B-300498	Screw - Q.D.	300498
1E-300872	Stock - Inletting	300872
2E-300872	Stock - Exterior	300872
D-301062	Checkering Pattern	
B-301030	Swivel Screw Spacer	301030
A-300873	Trigger Guard Screw Insert	300873