

Elizabethtown Research Division

PARTS LIST #ET-0094

Date: Model 597 17 HMR

Supersedes Parts List #ET-0085

10/19/04 Autoloading

Rimfire Rifle

Sheet	1	Dotted line (- - -)	597	597
of	4	indicates same part number	17 HMR	17 HMR
			LS	SYN

DWG. NO.	PART NAME	PART NUMBERS	
	MODEL 597 RAMAC	6536	6516
	CARTON ASSEMBLY COMPLETE	330031	----
	Carton Assembly	1640	----
	Document Envelope	1645	----
	Instruction Book	3489	----
	Product Owners Card	1426	----
	Remington Authorized Gunsmith	3413	----
	Safety Manual	3499	----
	Oval Label	3491	----
	Package Insert	300185	----
C-301049	Cable Lock	301049	----
	Box & Envelope Label	923002	----
	Five Pack Label	300116	----
	Five Pack Carton	1645	----
	Stock Wrap	300325	----
	Loading Instruction Hang Tag		
	Features Hang Tag	300411	----
D-305610	BARREL ASSEMBLY COMPLETE	305610	----
D-305040	Receiver	305042	----
E-300046	Receiver Blank	300046	----
D-300094	Receiver Marking		
B-305540	Receiver Plug Screw (3 Req'd)	305540	----
C-300040	Barrel Clamp	300040	----
A-300013	Barrel Clamp Screw	300013	----
B-305000	Bolt Buffer	305001	----
D-300045	Bolt Handle (Blank 300078)	300045	----
B-300001	Bolt Guide Rail (Blank 300079)	300001	----
	(2 req'd)		
A-300018	Guide Rail Ret. Screw (2 req'd)	300018	----
A-300110	Action Spring Inner (2 req'd)	300110	----
A-300111	Action Spring Outer (2 req'd)	300111	----
D-300747	BARREL ASSEMBLY	300747	----

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DWG. NO.	PART NAME	PART NUMBERS	
D-300748	Barrel Assembly Marking		
D-300746	Barrel (Material 300104)	300746	----
C-305020	Barrel Extension	305020	----
C-305015	Barrel Extension Blank	305015	----
D-305050	BOLT ASSEMBLY	305051	----
E-300098	Bolt	300098	----
D-300097	Bolt Blank	300097	----
C-300029	Bolt Handle Spring (Blank 300039)	300029	----
A-300011	Bolt Handle Spring Rivet	300011	----
C-305010	Extractor	305010	----
C-300030	Extractor Blank	300030	----
A-300170	Extractor Spring	300170	----
B-97039	Extractor Plunger (Blank 97038)	97039	----
C-300028	Firing Pin (Material 300101)	300028	----
A-300006	Firing Pin Spring	300006	----
A-300014	Firing Pin Retaining Pin	300014	----
D-305055	TRIGGER HOUSING ASSEMBLY	305056	----
D-300597	Housing	300597	----
E-300069	Housing Blank (2E-300069)	300069	----
C-300067	Ejector (Blank 300109)	300067	----
C-300031	Hammer	300031	----
C-300048	Hammer Blank	300048	----
C-300033	Hammer Spring	300033	----
B-300005	Spring Bushing (2 req'd)	300005	----
B-300000	Pivot Pin (5 req'd)	300000	----
A-300008	Sear Spring	300008	----
C-300438	Pressed Insert	300438	----
A-301158	Safety Button - RH (painted)	301158	----
C-301039	Safety Button - Blank	301039	----
C-201209	Safety Plunger	201209	----
A-201218	Safety Plunger Spring	201218	----
A-300017	Safety Spring Retaining Pin	300017	----
C-300038	Magazine Latch (Blank 300263)	300038	----
B-300024	Magazine Latch Spring	300024	----

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DWG. NO.	PART NAME	PART NUMBERS	
B-300002	Magazine Latch Pivot Pin	300002	----
C-300066	Magazine Release (Blank 300262)	300066	----
A-300016	Magazine Release Retaining Pin	300016	----
C-300380	Hold Open (Blank 300379)	300380	----
A-300015	Hold Open Pin	300015	----
B-300025	Hold Open Spring	300025	----
D-300056	TRIGGER ASSEMBLY	300056	----
D-300417	Trigger (Blank 300439)	300417	----
B-300815	Sear	300815	----
D-300047	Sear Blank	300047	----
B-305005	Sear Link Pin	305005	----
B-305005	Link Pin (2 req'd)	305006	----
B-300004	Link Left (Blank 300086)	300004	----
	TRIGGER ASSEMBLY CONT'D		
B-300023	Link Right (Blank 300087)	300023	----
B-300019	Link Return Spring	300019	----
B-300022	Link Pin Cap	300022	----
C-305545	MAGAZINE BOX ASSEMBLY	305546	----
E-300503	Magazine Box	300503	----
E-300060	Magazine Box Bottom	300060	----
C-300119	Magazine Box Bottom Artwork		
B-300064	Magazine Spring	300064	----
E-300065	Magazine Follower	300065	----
A-300010	Assembly Pin	300010	----
A-300012	Takedown Screw Front	300012	----
A-300161	Takedown Screw Rear	300161	----
C-305045	STOCK ASSEMBLY	305049	305047
E-305075	Stock		305076
E-300057	Stock	300124	
D-300118	Stock Inletting		
E-300058	Butt Plate		300058
C-92583	Butt Plate Artwork		
C-300059	Grip Cap		300059

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C-300072 Grip Cap Artwork

D-92796 Butt Plate 92796

D-92797 Butt Plate Insert 92797

C-92583 Butt Plate Insert Artwork

B-25410 Butt Plate Screw (4 req'd) 25410

B-300498 Sling Swivel Stud (2 req'd) 300498 ----

C-300162 Stock Insert Front 300162

C-300163 Stock Insert Rear 300163

D-300063 Scope Rail 300063 ----

B-300027 Scope Rail Mounting Screw (3 req'd)
(Blank 300949) 300027 ----